# SEARCH REQUEST FORM

### Scientific and Technical Information Center

Requester's Full Name: MATTE Art Unit: 1765 Phone N Mail Box and Bldg Room Location	EW A WORK Sumber 30 8 - 00 9 6 : P3 - 10 E 0 C Resul	Examiner # : 7/2 1/2/2 Date: 4/2 Dat	0/18/ <i>0</i> 3 , pisk e-mail
If more than one search is subm		e searches in order of need.	***
Please provide a detailed statement of the s Include the elected species or structures, ke utility of the invention. Define any terms of known. Please attach a copy of the cover's	search topic, and describe a eywords, synonyms, acrony that may have a special mea heet, pertinent claims, and a	s specifically as possible the subject matter to boms, and registry numbers, and combine with thing. Give examples or relevant citations, autobstract.	ne searched.  the concept or  thors, etc. if
Title of Invention: Low Temper	olive Editaxie	al Growth of Quaternary	W. Le Bandya
Inventors (please provide full names): 1 Rowk (Radek): Tol	Kouvetakis (Joh le (John)	al Growth of (Quaternary n); Tsong (Ignatius S.T.);	Semicondutions
Earliest Priority Filing Date: 9/	126 /2001		
*For Sequence Searches Only* Please include	e all pertinent information (p	arent, child, divisional, or issued patent numbers)	along with the
appropriate serial number.	e enclosed	claims.	
* Note apply	cant has ele	the table for now	34, 38 <del>X</del>
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Y	is a Group	I dement (S, Ge, C Zr, Hf)	Sn, Pb, Ti
	to Carjoni		
Examples of Composite	5 G. OUP	TT clenent (B, A1, Ga Y, La)	, IN, TI, Sc
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STAFF USE ONLY	**************************************	Vendors and cost where applicable	****** e
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Searcher Location:	Structure (#)	Questel/Orbit	
Date Searcher Picked Up:	Bibliographic /	Sultink	
Date Completed: 6-18-03	Litigation	Lexis/Nexis	
Searcher Prep & Review Time:	- Fulltext	Sequence Systems	<u> </u>
Clerical Prep Time:	Patent Family	WWW/Internet	

OUS Express Mail: EL9191.

#### **CLAIMS**

We Claim:

- A method for depositing an epitaxial thin film having the quaternary 1. formula YCZN wherein Y is a Group IV element and Z is a Group III element on a substrate at temperature between ambient temperature and 1000°C in a gas source molecular beam epitaxial chamber, comprising introducing into said chamber:
  - gaseous flux of precursor H<sub>3</sub>YCN wherein H is hydrogen or i. deuterium; and
  - ii. vapor flux of Z atoms; under conditions whereby said precursor and said Z atoms combine to form epitaxial YCZN on said substrate.
  - 2. The method of Claim 1 wherein said temperature is about 550°C to 750°C.
  - The method of Claim 1 wherein said substrate is silicon or silicon carbide. 3.
  - The method of Claim 3 wherein said substrate is Si(111) or  $\alpha$ -SiC(0001). 4.
- The method of Claim 3 wherein said substrate is a large-diameter silicon 5. wafer.
  - The method of Claim 5 wherein said silicon wafer comprises Si(111). 6.
- The method of Claim 4 wherein said substrate is  $\alpha$ -SiC(0001) comprising 7. the additional step of cleaning said substrate prior to deposition of said quaternary film.
- The method of Claim 7 wherein said cleaning step comprises hydrogen 8. etching.
- The method of Claim 1 wherein said substrate is Si(111) comprising a 9. buffer layer, and said epitaxial semiconductor is deposited on said buffer layer.
  - The method of Claim 7 wherein said buffer layer is a Group III nitride. 10.
  - The method of Claim 8 wherein said buffer layer is AIN. 11.
  - 12. Layered semiconductor structure made by the method of Claim 9.
- A microelectronic or optoelectronic device comprising a layered 13. semiconductor structure of Claim 12.
  - The method of Claim 1 wherein Y is silicon, germanium or tin. 14.

Docket No. 9138-64C<sup>1</sup> Express Mail: EL9191.

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The method of Claim 1 wherein Z is aluminum, gallium or indium. 15.

- 16. The method of Claim 1 wherein Z is boron.
- The method of Claim 1 for depositing thin film YCZN wherein Y is silicon 17. and said precursor is H<sub>3</sub>SiCN.
- The method of Claim 1 for depositing the thin film YCZN wherein Y is 18. germanium and said precursor is H<sub>3</sub>GeCN.
- The method of Claim 1 for depositing epitaxial thin film SiCZN on a 19. substrate wherein said precursor is H<sub>3</sub>SiCN, said Z atom is aluminum and said substrate is Si(111) or  $\alpha$ -SiC(0001).
- The method of Claim 1 for depositing epitaxial thin film GeCZN on a 20. substrate wherein said precursor is D<sub>3</sub>GeCN, said Z atom is aluminum and said substrate is Si(111) or  $\alpha$ -SiC(0001).
- Epitaxial thin film having the formula YCZN wherein Y is a Group IV 21. element and Z is a Group III element or a transition metal, made by the method of Claim 1.
- Epitaxial thin film having the formula YCZN wherein Y is a Group IV 22. element and Z is a Group III element or a transition metal, made by the method of Claim 5.
- Epitaxial thin film semiconductor having the formula SiCAIN made by the 23. method of Claim 5.
- Epitaxial thin film semiconductor made by the method of Claim 1, said 24. semiconductor having the quaternary formula YCZN wherein Y is a Group IV element and Z is aluminum, gallium or indium.
- Optoelectronic device comprising epitaxial thin film semiconductor of 25. Claim 24.
- Optoelectronic device of Claim 25 wherein said semiconductor is SiCAIN 26. or GeCAIN.
- Microelectronic devices comprising epitaxial thin film semiconductor of 27. Claim 24.
- Microelectronic device of Claim 27 wherein said semiconductor is SiCAIN 28. or GeCAIN.

2

- 29. Multi-quantum-well structures comprising epitaxial film semiconductor of Claim 24.
- 30. Light-emitting diodes and laser diodes comprising multi-quantum well structures of Claim 29.
- 31. Precursor for the synthesis of epitaxial semiconductors having the formula YCZN wherein Y is a Group IV element and Z is selected from the group comprising aluminum, gallium and indium, said precursor having the formula H<sub>3</sub>YCN wherein H is hydrogen or deuterium.
  - 32. Precursor of Claim 31 having the formula H₃SiCN
  - 33. Precursor of Claim 31 having the formula H<sub>3</sub>GeCN.
- 34. The method of Claim 1 for depositing epitaxial thin film having the formula  $(YC)_{(0.5-x)}(ZN)_{(0.5+x)}$  wherein x is chosen to be a value 0 < x > 0.5, and Z is the same or different in each occurrence, comprising in addition the step of introducing into said chamber a flux of nitrogen atoms and maintaining the flux of said precursor, said nitrogen atoms and said Z atoms at a ratio selected to produce quaternary semiconductors having said chosen value of x.
  - 35. Epitaxial thin film made by the method of Claim 34.
  - 36. Optoelectronic device comprising epitaxial thin film of Claim 35.
  - 37. Microelectronic device comprising epitaxial thin film of Claim 35.
- 38. The method of Claim 34 for producing a quaternary YCZN semiconductor having a desired bandgap, YC and ZN having different bandgaps and Y and Z being the same or different in each occurrence, wherein the flux of precursor, Z atoms and N atoms is maintained at a ratio known to produce a film having the desired bandgap.
  - 39. Multi-quantum-well structures comprising epitaxial films of Claim 35.
- 40. Light-emitting diodes and laser diodes comprising multi-quantum well structures of Claim 39.
  - 41. An optoelectronic device comprising a semiconductor device of Claim 35.
- 42. Optoelectronic device of Claim 41 selected from the group comprising light-emitting diodes, laser diodes, field emission flat-panel displays and ultraviolet detectors and sensors.
  - 43. Superhard coating made by the method of Claim 1.

44. Superhard coating of Claim 43 wherein Z is boron.

45. Large-area substrate of SiCAIN grown on large diameter Si(111) wafers by the method of Claim 5 for the growth of conventional Group III nitride films.

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L21

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FILE 'LCA' ENTERED AT 17:40:18 ON 18 JUN 2003
           7646 SEA (FILM? OR THINFILM? OR LAYER? OR OVERLAY? OR
L1
                OVERLAID? OR LAMIN? OR LAMEL? OR SHEET? OR LEAF? OR
                FOIL? OR COAT? OR TOPCOAT? OR OVERCOAT? OR VENEER? OR
                SHEATH? OR COVER? OR ENVELOP? OR ENCAS? OR ENWRAP? OR
                OVERSPREAD?)/BI,AB
    FILE 'HCA' ENTERED AT 17:42:09 ON 18 JUN 2003
          48692 SEA EPITAX? (2A) (FILM? OR THINFILM? OR LAYER? OR OVERLAY?
L2
                OR OVERLAID? OR LAMIN? OR LAMEL? OR SHEET? OR LEAF? OR
                FOIL? OR CLAD? OR COAT? OR TOPCOAT? OR OVERCOAT? OR
                VENEER? OR SHEATH? OR COVER? OR ENVELOP? OR ENCAS? OR
                ENWRAP? OR OVERSPREAD?)
L3
          96261 SEA EPITAX? AND (FILM? OR THINFILM? OR LAYER? OR
                OVERLAY? OR OVERLAID? OR LAMIN? OR LAMEL? OR SHEET? OR
                LEAF? OR FOIL? OR CLAD? OR COAT? OR TOPCOAT? OR OVERCOAT?
                 OR VENEER? OR SHEATH? OR COVER? OR ENVELOP? OR ENCAS?
                OR ENWRAP? OR OVERSPREAD?)
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         364465 SEA (A4 OR B4)/PG (L) C/ELS (L) N/ELS
L4
L5
          23084 SEA L4 (L) (H OR D)/ELS (L) 4/ELC.SUB
             11 SEA L5 AND TIS/CI
L6
L7
            419 SEA L4 (L) (A3 OR B3)/PG (L) 4/ELC.SUB
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FILE 'HCA' ENTERED AT 18:08:38 ON 18 JUN 2003 E COATING MATERIALS/CV L8234471 SEA "COATING MATERIALS"/CV E COATING PROCESS/CV L9 104393 SEA "COATING PROCESS"/CV 24691 SEA L5 L10 590 SEA L7 L11 180 SEA L7/P L12 L13 15 SEA L2 AND L11 24 SEA L3 AND L11 L14 5 SEA L12 AND (L2 OR L3) L15 148 SEA L11 AND (L8 OR L9) L16 L17 2 SEA L16 AND EPITAX? 34 SEA L12 AND (L8 OR L9) L18 L19 1 SEA L18 AND EPITAX? L20 17 SEA L10 AND L11

8 SEA L20 AND (L1 OR CLAD? OR L8 OR L9)

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L22
              5 SEA L20 AND EPITAX?
              7 SEA L6
L23
L24
              0 SEA L23 AND L11
     FILE 'HCAPLUS' ENTERED AT 18:24:37 ON 18 JUN 2003
             89 SEA KOUVETAKIS ?/AU
L25
           4348 SEA TSONG ?/AU OR TSANG ?/AU
L26
             34 SEA ROUCKA ?/AU
L27
            350 SEA TOLLE ?/AU
L28
              9 SEA L25 AND L26 AND L27 AND L28
L29
                SEL L29 1-9 RN
     FILE 'REGISTRY' ENTERED AT 18:25:21 ON 18 JUN 2003
             27 SEA (1111-70-2/BI OR 7429-90-5/BI OR 143384-60-5/BI OR
L30
L31
              4 SEA L30 AND H/ELS
                D L31 1-4 RN STR
                SEL L31 1,2,4 RN
              3 SEA (1111-70-2/BI OR 14009-86-0/BI OR 1863-70-3/BI)
L32
             23 SEA L30 NOT L31
L33
             17 SEA L33 AND TIS/CI
L34
L35
              6 SEA L33 NOT L34
     FILE 'HCA' ENTERED AT 18:30:18 ON 18 JUN 2003
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L36
L37
            136 SEA L34
              4 SEA L36 AND L37
L38
             13 SEA L15 OR L17 OR L19 OR L21 OR L22 OR L38
L39
              7 SEA L13 NOT L39
L40
              7 SEA L14 NOT (L39 OR L40)
L41
             9 SEA L20 NOT (L39 OR L40 OR L41)
L42
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#### => d 139 1-13 cbib abs hitstr hitind

L39 ANSWER 1 OF 13 HCA COPYRIGHT 2003 ACS
138:330103 Low temperature epitaxial growth of quaternary wide
bandgap semiconductors. Tsong, Ignatius S. T.; Kouvetakis, John;
Roucka, Radek; Tolle, John (Arizona Board of Regents, USA). PCT
Int. Appl. WO 2003033781 A1 20030424, 44 pp. DESIGNATED STATES: W:
AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO,
CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR,
HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU,

LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2002-US33134 20021016. PRIORITY: US 2001-981024 20011016; US 2002-PV380998 20020516.

A low temp. method for growing quaternary epitaxial AΒ films XCZN wherein X is a Group IV element and Z is a Group III element. A Gaseous flux of precursor H3XCN and a vapor flux of Z atoms are introduced into a gas-source mol. beam epitaxial (MBE) chamber to form thin film of XCZN on a substrate preferably of Si or Si carbide. Si substrates may comprise a native oxide layer, thermal oxide layer, AlN/Si structures or an interface of Al-O-Si-N formed from interlayers of Al on the SiO2 layer. Epitaxial thin film SiCAlN and GeCAlN are provided. Bandgap engineering is disclosed. Semiconductor devices produced by the present method exhibit bandgaps and spectral ranges which make them useful for optoelectronic and microelectronic applications. SiCAlN deposited on large-diam. Si wafers are substrates for growth of conventional Group III nitrides such as AlN. The quaternary compds. exhibit extreme hardness.

ΙT 128516-12-1D, Aluminum silicon carbide nitride (Al0.5Si0.5C0.5N0.5), silicon-rich 321885-10-3D, Boron silicon carbide nitride (BSiCN), nonstoichiometric 512774-82-2D, Aluminum germanium carbide nitride (AlGeCN), germanium-rich 512774-83-3D, Aluminum tin carbide nitride (AlSnCN), nonstoichiometric 512774-84-4D, Gallium silicon carbide nitride (GaSiCN), nonstoichiometric 512774-85-5D, Gallium germanium carbide nitride (GaGeCN), nonstoichiometric 512774-86-6D, Gallium tin carbide nitride (GaSnCN), nonstoichiometric 512774-87-7D, Indium silicon carbide nitride (InSiCN), nonstoichiometric 512774-88-8D, Germanium indium carbide nitride (GeInCN), nonstoichiometric 512774-89-9D, Indium tin carbide nitride (InSnCN), nonstoichiometric 512774-90-2D, Boron germanium carbide nitride (BGeCN), nonstoichiometric 512774-91-3D, Boron tin carbide nitride (BSnCN), nonstoichiometric

(low temp. epitaxial growth of quaternary wide bandgap semiconductors)

RN 128516-12-1 HCA

CN Aluminum silicon carbide nitride (Al0.5Si0.5C0.5N0.5) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	0.5	17778-88-0
С	0.5	7440-44-0
Si	0.5	7440-21-3
Al	0.5	7429-90-5

RN 321885-10-3 HCA

CN Boron silicon carbide nitride (BSiCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	, <del>  ====================================</del>	+============
N	1	17778-88-0
C	1	7440-44-0
В	1	7440-42-8
Si	1	7440-21-3

RN 512774-82-2 HCA

CN Aluminum germanium carbide nitride (AlGeCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+=============
N	1	17778-88-0
Ge	1	7.140-56-4
C	1	7440-44-0
Al	1	7429-90-5

RN 512774-83-3 HCA

CN Aluminum tin carbide nitride (AlSnCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==============	+====================================	+== <b>====</b> =======
N	1	17778-88-0
C	1	7440-44-0
Sn	1	7440-31-5
Al	1	7429-90-5

RN 512774-84-4 HCA

CN Gallium silicon carbide nitride (GaSiCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
	+=====================================	+=============
N	1	17778-88-0
Ga	1	7440-55-3
C	1	7440-44-0
Si	1	7440-21-3

RN 512774-85-5 HCA

CN Gallium germanium carbide nitride (GaGeCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component
-		Registry Number
=======================================	+=====================================	+=============
N	1	17778-88-0

 Ge
 1
 7440-56-4

 Ga
 1
 7440-55-3

 C
 1
 7440-44-0

RN 512774-86-6 HCA

CN Gallium tin carbide nitride (GaSnCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
===========	+==============	+=========
N	1	17778-88-0
Ga	1	7440-55-3
C	1	7440-44-0
Sn	1	7440-31-5

RN 512774-87-7 HCA

CN Indium silicon carbide nitride (InSiCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+==============	+======================================
N	1	17778-88-0
In	1	7440-74-6
С	1	7440-44-0
Si	1	7440-21-3

RN 512774-88-8 HCA

CN Germanium indium carbide nitride (GeInCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+=============	+======================================
N	1	17778-88-0
In	1	7440-74-6
Ge	1	7440-56-4
C	1	7440-44-0

RN 512774-89-9 HCA

CN Indium tin carbide nitride (InSnCN) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==========	+======================================	
N	1	17778-88-0
In	1	7440-74-6
С	1	7440-44-0
Sn	1	7440-31-5

RN 512774-90-2 HCA

CN Boron germanium carbide nitride (BGeCN) (9CI) (CA INDEX NAME)

Component | Ratio | Component

```
Registry Number
_____+
Ν
                       1
                                         17778-88-0
Ge
                       1
                                         7440-56-4
\mathbb{C}
                       1
                                         7440-44-0
                       1
                                          7440-42-8
В
RN
    512774-91-3 HCA
    Boron tin carbide nitride (BSnCN) (9CI) (CA INDEX NAME)
CN
  Component
                     Ratio
                                       Component
                                    Registry Number
17778-88-0
Ν
                      1
С
                       1
                                         7440-44-0
                                         7440-42-8
В
                       1
Sn
                       1
                                         7440-31-5
IT
    1111-70-2, Silanecarbonitrile 1863-70-3,
    Germanecarbonitrile 14009-86-0, Germanecarbonitrile-d3
        (precursor; low temp. epitaxial growth of quaternary
       wide bandgap semiconductors)
RN
    1111-70-2 HCA
    Silanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)
CN
H<sub>3</sub>Si C
        Ν
    1863-70-3 HCA
RN
\mathbb{C}N
    Germanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)
H3Ge C - N
RN
    14009-86-0 HCA
    Germanecarbonitrile-d3 (7CI, 8CI, 9CI) (CA INDEX NAME)
   D
D ... Ge ... CN
  D
     ICM C30B025-00
ΙC
CC
     76-3 (Electric Phenomena)
    Section cross-reference(s): 73, 75
    low temp epitaxial growth quaternary wide bandgap
ST
    semiconductor MBE
IT
    Optical detectors
        (UV; low temp. epitaxial growth of quaternary wide
       bandgap semiconductors)
```

ΙT Group IIIA element nitrides (buffer layer; low temp. epitaxial growth of quaternary wide bandgap semiconductors) Semiconductor films ΙT (epitaxial; low temp. epitaxial growth of quaternary wide bandgap semiconductors) IΤ Optical imaging devices (flat panels, field emission; low temp. epitaxial growth of quaternary wide bandgap semiconductors) ΙT Electroluminescent devices Microelectronic devices Molecular beam epitaxy Optoelectronic semiconductor devices Quantum well devices Semiconductor lasers Semiconductor sensors (low temp. epitaxial growth of quaternary wide bandgap semiconductors) ΙT Epitaxial films (semiconductive; low temp. epitaxial growth of quaternary wide bandgap semiconductors) ΙT 24304-00-5, Aluminum nitride (AlN) (buffer layer; low temp. epitaxial growth of quaternary wide bandgap semiconductors) 128516-12-1D, Aluminum silicon carbide nitride ΙT (Al0.5Si0.5C0.5N0.5), silicon-rich 321885-10-3D, Boron silicon carbide nitride (BSiCN), nonstoichiometric 512774-82-2D, Aluminum germanium carbide nitride (AlGeCN), germanium-rich 512774-83-3D, Aluminum tin carbide nitride (AlSnCN), nonstoichiometric 512774-84-4D, Gallium silicon carbide nitride (GaSiCN), nonstoichiometric 512774-85-5D, Gallium germanium carbide nitride (GaGeCN), nonstoichiometric 512774-86-6D, Gallium tin carbide nitride (GaSnCN), nonstoichiometric 512774-87-7D, Indium silicon carbide nitride (InSiCN), nonstoichiometric 512774-88-8D, Germanium indium carbide nitride (GeInCN), nonstoichiometric 512774-89-9D, Indium tin carbide nitride (InSnCN), nonstoichiometric 512774-90-2D, Boron germanium carbide nitride (BGeCN), nonstoichiometric 512774-91-3D, Boron tin carbide nitride (BSnCN), nonstoichiometric (low temp. epitaxial growth of quaternary wide bandgap semiconductors) 7429-90-5, Aluminum, processes 7631-86-9, Silica, processes ΙT (low temp. epitaxial growth of quaternary wide bandgap semiconductors on Si substrate having Si-O-Al-N interface formed from interlayers of Al on SiO2 layer) 1111-70-2, Silanecarbonitrile 1863-70-3, ΙT Germanecarbonitrile 14009-86-0, Germanecarbonitrile-d3 (precursor; low temp. epitaxial growth of quaternary wide bandgap semiconductors) 409-21-2, Silicon carbide (SiC), processes ΙT

(substrate; low temp. epitaxial growth of quaternary

wide bandgap semiconductors)

IT 7440-21-3, Silicon, processes

(substrate; low temp. **epitaxial** growth of quaternary wide bandgap semiconductors on Si substrate having Si-O-Al-N interface formed from interlayers of Al on SiO2 **layer**)

L39 ANSWER 2 OF 13 HCA COPYRIGHT 2003 ACS

138:295068 Novel synthetic pathways to wide bandgap semiconductors in the Si-C-Al-N system. Tolle, John; Roucka, Radek; Chizmeshya, Andrew V. G.; Crozier, Peter A.; Smith, David. J.; Tsong, Ignatius S. T.; Kouvetakis, John (Department of Chemistry and Biochemistry, Arizona State University, Tempe, AZ, 85287, USA). Solid State Sciences, 4(11-12), 1509-1519 (English) 2002. CODEN: SSSCFJ. ISSN: 1293-2558. Publisher: Editions Scientifiques et Medicales Elsevier.

AΒ Epitaxial SiCAlN films with single-phase wurtzite structures were grown by MBE via reactions of a specifically designed mol. precursor H3SiCN and Al atoms at 750.degree., considerably below the miscibility gap of SiC and AlN at 1900.degree.. The film growth was conducted directly on Si(111) despite the 19% lattice mismatch between the two materials. Commensurate heteroepitaxy was facilitated by the conversion of native and thermally grown SiO2 layers into cryst. Si-Al-N-O interfaces in registry with the Si(111) surface. This cryst. interface acted as a template for nucleation and growth of SiCAlN. Integration of wide bandgap semiconductors including AlN and GaN with Si was achieved by this process. Perfectly epitaxial SiCAlN was also grown on 6H-SiC(0001) substrates and exhibited novel crystallog. and phys. properties such as hexagonal structures with 2H/2H and 4H/2H SiC/AlN stacking, metastable cubic structures, wide bandgaps in the UV, and extreme These properties were measured by a wide range of mech. hardness. characterization techniques and ab initio d. functional theory simulations were used to elucidate the structural and spectroscopic behavior.

IT 143384-60-5P, Aluminum silicon carbide nitride (AlSiCN)
(MBE of AlSiCN single-phase wurtzite-type films on
silicon via reactions of specifically designed mol. precursor
H3SiCN and Al atoms at 750.degree.)

RN 143384-60-5 HCA

CN Aluminum silicon carbide nitride (AlSiCN) (9CI) (CA INDEX NAME)

Si

N --- Al - C

IT 1111-70-2, Cyanosilane

(MBE of AlSiCN single-phase wurtzite-type **films** on silicon via reactions of specifically designed mol. precursor H3SiCN and Al atoms at 750.degree.)

RN 1111-70-2 HCA

CN Silanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)

#### H<sub>3</sub>Si C N

- CC 75-1 (Crystallography and Liquid Crystals)
   Section cross-reference(s): 76
- IT Molecular beam **epitaxy**(MBE of AlSiCN single-phase wurtzite-type **films** on silicon via reactions of specifically designed mol. precursor H3SiCN and Al atoms at 750.degree.)
- IT Crystal nucleation

Interface

(conversion of native and thermally grown SiO2 layers into cryst. Si-Al-N-O interfaces on Si(111) surface during reaction of precursor H3SiCN with Al atoms as nucleation template for MBE of SiCAlN)

IT Hardness (mechanical)

Surface structure

(of SiCAlN epitaxial films on silicon)

IT Interfacial structure

(of SiCAlN epitaxial films on silicon and silicon carbide substrates)

IT Coating materials

(superhard; of AlSiCN single-phase wurtzite-type **films** on silicon via reactions of specifically designed mol. precursor H3SiCN and Al atoms at 750.degree.)

- IT 143384-60-5P, Aluminum silicon carbide nitride (AlSiCN)
  (MBE of AlSiCN single-phase wurtzite-type films on
  silicon via reactions of specifically designed mol. precursor
  H3SiCN and Al atoms at 750.degree.)
- IT 1111-70-2, Cyanosilane 7429-90-5, Aluminum, reactions (MBE of AlSiCN single-phase wurtzite-type films on silicon via reactions of specifically designed mol. precursor H3SiCN and Al atoms at 750.degree.)
- L39 ANSWER 3 OF 13 HCA COPYRIGHT 2003 ACS
- 138:278738 Low temperature epitaxial growth of quaternary wide bandgap semiconductors. Kouvetakis, John; Tsong, Ignatius S. T.; Roucka, Radek; Tolle, John (USA). U.S. Pat. Appl. Publ. US 2003056719 A1 20030327, 23 pp., Cont.-in-part of U.S. Ser. No. 965,022. (English). CODEN: USXXCO. APPLICATION: US 2001-981024 20011016. PRIORITY: US 2001-965022 20010926.
- AB A method of growing quaternary epitaxial films
  YCZN wherein Y is a Group IV element and Z is a Group III element at
  temps. in the range 550-750.degree. is provided. In the method, a
  gaseous flux of precursor H3YCN and a vapor flux of Z atoms are
  introduced into a gas-source mol. beam epitaxial (GSMBE)
  chamber where they combine to form thin film of YCZN on
  the substrate. Preferred substrates are Si, Si carbide and AlN/Si
  structures. Epitaxial thin film SiCAlN and
  GeCAlN are provided. Bandgap engineering may be achieved by the
  method by adjusting reaction parameters of the GSMBE process and the

relative concns. of the constituents of the quaternary alloy films. Semiconductor devices produced by the present method have bandgaps from .apprx.2 eV to .apprx.6 eV and exhibit a spectral range from visible to UV which makes them useful for a variety of optoelectronic and microelectronic applications. Large-area substrates for growth of conventional Group III nitrides and compds. are produced by SiCAlN deposited on large-diam. Si wafers. The quaternary compds., esp. the B contg. compds., exhibit extreme hardness. These quaternary compds. are radiation resistant and may be used in space exploration.

157094-36-5, Aluminum carbide nitride silicide
503159-94-2, Aluminum germanium carbide nitride
 (films; low temp. epitaxial growth of

quaternary wide bandgap semiconductors)

RN 157094-36-5 HCA

CN Aluminum carbide nitride silicide (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+== <b>==</b> ================================	+======================================
N	m	17778-88-0
С	ж	7440-44-0
Si	ж	7440-21-3
Al	M	7429-90-5

RN 503159-94-2 HCA

CN Aluminum germanium carbide nitride (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+====================================	+=====================================
N	×	17778-38-0
Ge	M	7440-56-4
C	×	7440-44-0
Al	x	7429-90-5

IT 1111-70-2, Silanecarbonitrile 1863-70-3,

Germanecarbonitrile 14009-86-0, Germanecarbonitrile-d3 (precursor; low temp. epitaxial growth of quaternary wide bandgap semiconductors)

RN 1111-70-2 HCA

CN Silanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)

H<sub>3</sub>Si C- N

RN 1863-70-3 HCA

CN Germanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)

H3Ge C N

```
14009-86-0 HCA
RN
     Germanecarbonitrile-d3 (7CI, 8CI, 9CI) (CA INDEX NAME)
CN
   D
  Ge CN
   D
IC
     ICM C30B023-00
     ICS
         C30B025-00; C30B028-12; C30B028-14
NCL
     117104000
CC
     75-1 (Crystallography and Liquid Crystals)
     Section cross-reference(s): 73, 76
     Group IIIA element nitrides
ΙT
        (buffer layer; low temp. epitaxial growth of
        quaternary wide bandgap semiconductors)
IT
     Semiconductor films
        (epitaxial; low temp. growth of quaternary wide bandgap
        epitaxial film semiconductors)
ΤT
     Electroluminescent devices
     Electrooptical instruments
     Microelectronics
     Quantum well devices
     Semiconductor lasers
        (including quaternary wide bandgap epitaxial
        film semiconductors)
IT
     Molecular beam epitaxy
        (low temp. epitaxial growth of quaternary wide bandgap
        semiconductors)
     Epitaxial films
IT
        (low temp. growth of quaternary wide bandgap epitaxial
        film semiconductors)
IΤ
     Epitaxial films
        (semiconductive; low temp. growth of quaternary wide bandgap
        epitaxial film semiconductors)
IT
     Hardfacing
        (super; low temp. epitaxial growth of quaternary wide
        bandgap semiconductors)
     24304-00-5, Aluminum nitride (AlN)
IT
        (buffer layer; low temp. epitaxial growth of
        quaternary wide bandgap semiconductors)
     1333-74-0, Hydrogen, uses
IT
        (etchant; low temp. epitaxial growth of quaternary wide
        bandgap semiconductors)
ΙT
     157094-36-5, Aluminum carbide nitride silicide
     503159-94-2, Aluminum germanium carbide nitride
        (films; low temp. epitaxial growth of
        quaternary wide bandgap semiconductors)
ΙT
     1111-70-2, Silanecarbonitrile 1863-70-3,
     Germanecarbonitrile 14009-86-0, Germanecarbonitrile-d3
```

(precursor; low temp. epitaxial growth of quaternary wide bandgap semiconductors)

- IT 409-21-2, Silicon carbide, processes 7440-21-3, Silicon, processes (substrate; low temp. **epitaxial** growth of quaternary wide bandgap semiconductors)
- L39 ANSWER 4 OF 13 HCA COPYRIGHT 2003 ACS
- 138:15829 From nitride to carbide: control of zirconium-based hard materials **film** growth and their characterization.

  Morstein, M.; Willmott, P. R.; Spillmann, H.; Doebeli, M. (Platit AG, Grenchen, 2540, Switz.). Applied Physics A: Materials Science & Processing, 75(6), 647-654 (English) 2002. CODEN: APAMFC. ISSN: 0947-8396. Publisher: Springer-Verlag.
- High-quality thin films of ZrCyN1-y and the novel tribol. AB material Zr0.8Al0.2CyN1-y have been grown by pulsed reactive crossed-beam laser ablation using Zr and Zr-Al ablation targets, resp., and a pulsed gas. The gas mixt. provided the carbon and nitrogen for the solid-soln. films. Control of the stoichiometry (i.e., y) was detd. by the relative partial pressures of the nitrogen- and carbon-contg. gases. It was found that optimal control of the film chem. was achieved by using the least thermally reactive gases. In this manner, it was possible to activate the gas species exclusively by collisions in the gas phase with the ablation-plume particles, thereby decoupling the chem. from surface processes. The films were characterized for their chem., crystallog., optical, and tribol. properties. All the films had very low impurity levels and a cubic rock salt crystal structure over the entire investigated temp. range 100-600.degree.. Exceedingly high-quality epitaxial films could be grown on MgO (001) at 600.degree.C. Films grown on stainless steel were polycryst. The hardness of the films showed a max. for both sets for stoichiometries predicted by a recent theor. model for hardness based on band-structure calcns. In addn., all the films had an exceptionally low coeff. of friction vs. steel. c2h6, c2h4.

477780-91-9P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.1N0.9) 477780-92-0P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.2N0.8) 477780-93-1P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.4N0.6) 477780-94-2P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.6N0.4) 477781-67-2P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.6N0.4) 477781-67-2P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.7N0.3)

(**films**; pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride **epitaxial films**)

RN 477780-91-9 HCA

CN Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.1N0.9) (9CI) (CA INDEX NAME)

Component	Ratio	Component
_		Registry Number
	<u> </u>	+==============

N	0.9	17778-88-0
Zr	0.8	7440-67-7
C	0.1	7440-44-0
Al	0.2	7429-90-5

RN 477780-92-0 HCA

CN Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.2N0.8) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+============
N	0.8	17778-88-0
Zr	0.8	7440-67-7
C	0.2	7440-44-0
Al	0.2	7429-90-5

RN 477780-93-1 HCA

CN Aluminum zirconium carbide nitride (Al0.22r0.8C0.4N0.6) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	0.6	17778-88-0
Zr	0.8	7440-67-7
C	0.4	7440-44-0
Al	0.2	7429-90-5

RN 477780-94-2 HCA

CN Aluminum zirconium carbide nitride (Al0.22r0.8C0.6N0.4) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+===============	+============
N	0.4	17778-88-0
Zr	0.8	7440-67-7
C	0.6	7440-44-0
Al	0.2	7429-90-5

RN 477781-67-2 HCA

CN Aluminum zirconium carbide nitride (Al0.22r0.8C0.7N0.3) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==============	+======================================	+================
N	0.3	17778-88-0
Zr	0.8	7440-67-7
C	0.7	7440-44-0
Al	0.2	7429-90-5

- CC 57-2 (Ceramics) Section cross-reference(s): 55 ST aluminum zirconium carbonitride epitaxial film laser ablation deposition property; zirconium carbonitride epitaxial film laser ablation deposition property IΤ Vapor deposition process (laser ablation; pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride epitaxial films) ITFriction Hardness (mechanical) (pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride epitaxial films) Epitaxial films ΙT (zirconium carbonitride and aluminum zirconium carbonitride; pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride epitaxial films) 12070-14-3P, Zirconium carbide (ZrC) 25658-42-8P, Zirconium ΙT nitride (ZrN) 107499-96-7P, Zirconium carbide nitride (ZrC0.9N0.1) 120150-26-7P, Zirconium carbide nitride (ZrC0.6N0.4) 149629-22-1P, Zirconium carbide nitride (ZrC0.7N0.3) 477780-88-4P, Zirconium 477780-89-5P, Zirconium carbide carbide nitride (ZrC0.2N0.8) nitride (ZrC0.4N0.6) 477780-90-8P, Aluminum zirconium nitride (Alo.2Zro.8N) 477780-91-9P, Aluminum zirconium carbide nitride (Alo.2Zro.8Co.1No.9) 477780-92-0P, Aluminum zirconium carbide nitride (Alo.2Zro.8Co.2No.8) 477780-93-1P Aluminum zirconium carbide nitride (Alo.2Zro.8Co.4No.6) 477780-94-2P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.6N0.4) 477780-95-3P, Aluminum zirconium carbide (Alo.2Zro.8C) 477781-67-2P, Aluminum zirconium carbide nitride (Al0.2Zr0.8C0.7N0.3) (films; pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride epitaxial films) 1309-48-4, Magnesium oxide (MgO), uses 12597-68-1, Stainless ΙT steel, uses (substrate; pulsed reactive crossed-beam laser ablation deposition and properties of Zr carbonitride and Al Zr carbonitride epitaxial films) ANSWER 5 OF 13 HCA COPYRIGHT 2003 ACS L39 138:9793 Growth of SiCAlN on Si(111) via a crystalline oxide interface. Tolle, John; Roucka, R.; Crozier, P. A.; Chizmeshya, A. V. G.; Tsong, I. S. T.; Kouvetakis, J. (Arizona State University, Tempe,
- AB Growth of single-phase SiCAlN epitaxial films with the 2H-wurtzite structure is conducted directly on Si(111)

American Institute of Physics.

AZ, 85287, USA). Applied Physics Letters, 81(12), 2181-2183 (English) 2002. CODEN: APPLAB. ISSN: 0003-6951. Publisher:

despite the structural differences and large lattice mismatch (19%) between the two materials. Commensurate heteroepitaxy is facilitated by the conversion of native and thermally grown SiO2 layers on Si(111) into cryst. oxides by in situ reactions of the layers with Al atoms and the H3SiCN precursor, forming coherent interfaces with the Si substrate and the film. High-resoln. TEM and EELS show that the amorphous SiO2 films are entirely transformed into a cryst. Si-Al-O-N framework in registry with the Si(111) surface. This cryst. interface acts as a template for nucleation and growth of epitaxial SiCAlN. Integration of wide-band-gap semiconductors with Si is readily achieved by this process.

224784-20-7 HCA

RN

CN Aluminum silicon nitride oxide (Al18Si12N8039) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+=============
N	8	17778-88-0
0	3.9	17778-80-2
Si	12	7440-21-3
Al	18	7429-90-5

RN 461390-90-9 HCA

CN Aluminum silicon nitride oxide (Al6Si3N2O12) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+================	+======================================
N	2	17778-88-0
0	12	17778-80-2
Si	3	7440-21-3
Al	6	7429-90-5

RN 143384-60-5 HCA

CN Aluminum silicon carbide nitride (AlSiCN) (9CI) (CA INDEX NAME)

Si

N. .. Al .. C

IT1111-70-2, Cyanosilane (growth of SiCAlN epitaxial films on Si(111) via cryst. oxide interface by in situ reactions of SiO2 layers with Al atoms and H3SiCN precursor) RN 1111-70-2 HCA Silanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME) CN H3Si C N 75-1 (Crystallography and Liquid Crystals) CC ΙT Crystal nucleation Epitaxy (cryst. interface as template for nucleation and growth of epitaxial SiCAlN films on SiO2 layers on Si(111)) ΙT Epitaxial films Interface (growth of SiCAlN epitaxial films on Si(111) via cryst. oxide interface by in situ reactions of SiO2 layers with Al atoms and H3SiCN precursor) **224784-20-7**, Aluminum silicon nitride oxide (al18si12n8o39) ΙT 461390-90-9, Aluminum silicon nitride oxide (al6si3n2o12) (cryst. interface as template for nucleation and growth of epitaxial SiCAlN films on SiO2 layers on Si(111)) 143384-60-5, Aluminum silicon carbide nitride (AlSiCN) ΙΤ (cryst. interface as template for nucleation and growth of epitaxial SiCAlN films on SiO2 layers on Si(111)) IT 7631-86-9, Silica, processes (growth of SiCAlN epitaxial films on Si(111) via cryst. oxide interface by in situ reactions of SiO2 layers with Al atoms and H3SiCN precursor) 1111-70-2, Cyanosilane 7429-90-5, Aluminum, reactions IΤ (growth of SiCAlN epitaxial films on Si(111) via cryst. exide interface by in situ reactions of SiO2 layers with Al atoms and H3SiCN precursor) ANSWER 6 OF 13 HCA COPYRIGHT 2003 ACS 137:132947 Growth of **epitaxial** (SiC)x(AlN)1-x thin films on 6H-SiC by ion-assisted dual magnetron sputter deposition. Tungasmita, S.; Persson, P. O. A.; Seppanen, T.; Hultman, L.; Birch, J. (Thin Film Physics Division, Linkoping University, Linkoping, SE-581 83, Swed.). Materials Science Forum, 389-393 (Pt. 2, Silicon Carbide and Related Materials, Part 2), 1481-1484 (English) 2002. CODEN: MSFOEP. ISSN: 0255-5476. Publisher: Trans Tech Publications Ltd..

(SiC)x(AlN)1-x thin films were grown epitaxially

on vicinal 6H-SiC (0001) by low-energy ion assisted dual magnetron sputtering in UHV conditions. AES showed a decreasing Si and C content for an increasing magnetron power ratio, (PAI/PSiC). The

AB

epitaxial quality of the films was improved as the SiC fraction increased. Films contg. <5% of Si and C show an evolution of domain width similar to the growth of pure AlN. HRXRD show a decreased c-axis lattice parameter for a film of AlNCx (0.ltoreq.x.ltoreq.0.1), indicating C substitution in AlN. CL spectra show defect-related peaks of .apprx.3.87 and .apprx.4.70 eV, corresponding to O and C impurities resp. as well as on un-identified peak at .apprx.3.40 eV.

128515-74-2P, Aluminum silicon carbide nitride (Al0.7Si0.3C0.3N0.7) 136479-15-7P, Aluminum silicon carbide nitride (Al0.6Si0.4C0.4N0.6)

(growth of epitaxial silicon carbide thin films on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

RN 128515-74-2 HCA

CN Aluminum silicon carbide nitride (Al0.7Si0.3C0.3N0.7) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	
N	0.7	17778-88-0
C	0.3	7440-44-0
Si	0.3	7440-21-3
Al	0.7	7429-90-5

RN 136479-15-7 HCA

CN Aluminum silicon carbide nitride (Al0.6Si0.4C0.4N0.6) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+====================================	+====================================
N	0.6	17778-88-0
C	0.4	7440-44-0
Si	0.4	7440-21-3
Al	0.6	7429-90-5

CC 76-11 (Electric Phenomena)

Section cross-reference(s): 75

ST magnetron sputter epitaxy aluminum nitride silicon carbide

IT Cathodoluminescence Magnetron sputtering

Reactive sputtering

(growth of **epitaxial** silicon carbide thin **films** on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

IT Epitaxy

(sputter; growth of epitaxial silicon carbide thin films on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

IT 7429-90-5, Aluminum, processes 7727-37-9, Nitrogen, processes

(growth of epitaxial silicon carbide thin films on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

409-21-2, Silicon carbide (SiC), processes ΙT (growth of epitaxial silicon carbide thin films on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

128515-74-2P, Aluminum silicon carbide nitride ΙT (Alo.7Sio.3Co.3No.7) 136479-15-7P, Aluminum silicon carbide nitride (Al0.6Si0.4C0.4N0.6) 444056-77-3P, Aluminum carbide nitride (AlC0.04N)

(growth of epitaxial silicon carbide thin films on 6H-silicon carbide by ion-assisted dual magnetron sputter deposition)

ANSWER 7 OF 13 HCA COPYRIGHT 2003 ACS L39

136:361965 Low-temperature growth of SiCAlN films of high hardness on Si(111) substrates. Roucka, Radek; Tolle, John; Smith, David J.; Crozier, Peter; Tsong, I. S. T.; Kouvetakis, John (Arizona State University, Tempe, AZ, 85287, USA). Applied Physics Letters, 79(18), 2880-2882 (English) 2001. CODEN: APPLAB. ISSN: 0003-6951.

Publisher: American Institute of Physics.

QCI A 745 Thin films of metastable SiCAlN solid soln. were deposited on Si(111) substrates at 550-750.degree., considerably below the 700 miscibility gap of SiC and AlN phases at 1900.degree.. The low-temp. growth was based upon thermally activated reactions between a unimol. precursor H3SiCN and Al atoms from an evaporative cell in a mol.-beam-epitaxy chamber. Characterization of deposited films by spectroscopic and microscopic techniques yielded near-stoichiometric compn. throughout the columnar wurtzite structure with lattice parameters very close to those of 2H-SiC and hexagonal AlN. An av. hardness of 25 GPa was measured for the SiCAlN films, comparable to that measured for sapphire.

ΙT 111409-04-2, Aluminum silicon carbide nitride (gas-source MBE of SiC-AlN solid soln. films with 2H-wurtzite structure on Si (111) substrates with high hardness) 111409-04-2 HCA RN

Aluminum carbide nitride silicide (Al0-1(C,N,Si)) (9CI) (CA INDEX CNNAME)

Component	Ratio	Component Registry Number
=============	+======================================	
N	0 - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

ΙT 1111-70-2, Silyl cyanide

(reaction with aluminum in gas-source MBE of SiC-AlN solid soln. films on Si (111) substrates with high hardness)

RN 1111-70-2 HCA

CN Silanecarbonitrile (7CI, 8CI, 9CI) (CA INDEX NAME)

H<sub>3</sub>Si C N

CC 75-1 (Crystallography and Liquid Crystals)

IT Hardness (mechanical)

Molecular beam epitaxy

(gas-source MBE of SiC-AlN solid soln. **films** on Si (111) substrates with high hardness)

IT Crystal structure

IR spectra

(of SiC-AlN solid soln. **films** grown by gas-source MBE on Si (111) substrates)

IT 111409-04-2, Aluminum silicon carbide nitride

(gas-source MBE of SiC-AlN solid soln. films with

2H-wurtzite structure on Si (111) substrates with high hardness)

IT 1111-70-2, Silyl cyanide

(reaction with aluminum in gas-source MBE of SiC-AlN solid soln. **films** on Si (111) substrates with high hardness)

IT 7429-90-5, Aluminum, processes

(reaction with silyl cyanide in gas-source MBE of SiC-AlN solid soln. films on Si (111) substrates with high hardness)

- L39 ANSWER 8 OF 13 HCA COPYRIGHT 2003 ACS
- 133:244917 Method for fabricating optoelectronic device in low-temperature deposition and thermal treatment. Shim, Kyu Hwan; Paek, Mun Cheol; Cho, Kyoung Ik (Electronics and Telecommunications Research Institute, S. Korea). U.S. US 6124147 A 20000926, 9 pp. (English). CODEN: USXXAM. APPLICATION: US 1998-195691 19981119. PRIORITY: KR 1998-38422 19980917.
- The present invention relates to a semiconductor device and, more AB particularly, to a short-wavelength optoelectronic device and a method for fabricating the same. The optoelectronic device according to the present invention does not have to employ an ion implantation process and an ohmic contact to make the n-p junction in the WB compd. semiconductor, providing a sufficient efficiency for display. The method according to the present invention comprises the step of (a) forming a SiC:AlN superlattice multilayer by alternately forming a SiC epitaxial film and an AlN epitaxial film on a substrate, wherein the AlN film is formed and the SiC film is formed using a single source gas of 1,3-disilabutane in an N plasma-assisted metalorg. MBE system; and (b) applying a thermal treatment to the SiC:AlN super lattice multilayer, thereby a mixed crystal compd. having (SiC)x(AlN)1-x quantum wells obtained by a diffusion of SiC film and AlN.
- IT 111409-04-2P, Aluminum silicon carbide nitride (Al0-1Si0-1C0-1N0-1) (fabricating optoelectronic device with)

RN 111409-04-2 HCA

CN Aluminum carbide nitride silicide (AlO-1(C,N,Si)) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+===========
N	0 - 1	17778-88-0
С	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

IC ICM H01L021-00

NCL 438046000

CC 73-11 (Optical, Electron, and Mass Spectroscopy and Other Related Properties)

Section cross-reference(s): 74, 75, 76

IT Diffusion

#### Epitaxy

Heat treatment

(fabricating optoelectronic device by)

IT Metalorganic molecular beam epitaxy

(fabricating optoelectronic device by plasma OMBE of silicon carbide)

IT 409-21-2P, Silicon carbide (SiC), uses 24304-00-5P, Aluminum nitride (AlN) 111409-04-2P, Aluminum silicon carbide nitride (Al0-1Si0-1C0-1N0-1) (fabricating optoelectronic device with)

L39 ANSWER 9 OF 13 HCA COPYRIGHT 2003 ACS

- 132:144540 Aluminum titanium nitride **films** grown with multiple precursors. Sun, Y.-M.; Endle, J. P.; Ekerdt, J. G.; Russell, N. M.; Healy, M. D.; White, J. M. (Department of Chemistry and Biochemistry, The University of Texas at Austin, Austin, TX, 78712, USA). Materials Science in Semiconductor Processing, 2(3), 253-261 (English) 1999. CODEN: MSSPFQ. ISSN: 1369-8001. Publisher: Elsevier Science Ltd..
- Metalorg. CVD (MOCVD) of AlxTi1-xN films was studied at AB 200 to 400.degree. using tetrakis(dimethylamino)titanium (TDMAT), dimethylaluminum hydride (DMAH), triethylaluminum (TEA) and dimethylhydrazine (DMH). The film compn. was examd. by in-situ XPS. AlxTi1-xN and AlxTi1-xCN (CN designate to carbo-nitride) film growth was obsd. on SiO2/Si(100) using various combinations of above precursors. With TDMAT and either Al precursor, the metal to C to N ratio is approx. const. at 1:1:1 for most conditions studied. Introducing DMH significantly lowers the C concr. from .apprx.33 to .apprx.10% and increases the N content from 33 to >50%. The chem. states of Ti, C and N in AlxTi1-xCN and AlxTi1-xN films are not identical. The Al chem. state in AlxTi1-xCN films is nitride at low Al concn., but increasingly more carbidic at high Al concn. The Al content in the film is controlled by the ratio of partial pressures of the Al and Ti precursors in the gas phase. Using triethylaluminum (TEA)

instead of DMAH does not introduce extra C into the **film**. A higher flow rate of TEA is needed, compared to that for DMAH, for the same Al/Ti ratio in the **film**. Finally, the step **coverage** of **films** grown at various temps. was examd.

IT 3275-24-9, Tetrakis (dimethylamino) titanium

(metalorg. CVD of aluminum titanium nitride and aluminum titanium carbonitride **films** using multiple precursors)

RN 3275-24-9 HCA

CN Methanamine, N-methyl-, titanium(4+) salt (9CI) (CA INDEX NAME)

H<sub>3</sub>C NH CH<sub>3</sub>

#### ● 1/4 Ti(IV)

152761-79-0, Aluminum titanium carbide nitride
212971-37-4, Aluminum titanium carbide nitride
(Al0.11Ti0.25C0.33N0.31) 212971-38-5, Aluminum titanium
carbide nitride (Al0.05Ti0.31C0.32N0.31) 212971-39-6,
Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32)
212971-42-1, Aluminum titanium carbide nitride
(Al0.17Ti0.19C0.35N0.29) 212971-45-4, Aluminum titanium
carbide nitride (Al0.26Ti0.11C0.43N0.2) 256495-59-7,
Aluminum titanium carbide nitride (Al0.12Ti0.24C0.11N0.53)
256495-60-0, Aluminum titanium carbide nitride
(Al0.08Ti0.21C0.37N0.34) 256495-61-1, Aluminum titanium
carbide nitride (Al0.08Ti0.23C0.37N0.32)
(metalorg. CVD of aluminum titanium nitride films using

RN 152761-79-0 HCA

multiple precursors)

CN Aluminum titanium carbide nitride (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
	+======================================	+=====================================
N	x	17778-88-0
С	x	7440-44-0
Ti	×	7440-32-6
Al	×	7429-90-5

RN 212971-37-4 HCA

CN Aluminum titanium carbide nitride (Al0.11Ti0.25C0.33N0.31) (9CI) (CA INDEX NAME)

Component	Ratio	Component
-		Registry Number
=======================================	+=====================================	+=============
N	0.31	17778-88-0

C 0.33 7440-44-0 Ti 0.25 7440-32-6 Al 0.11 7429-90-5

RN 212971-38-5 HCA

CN Aluminum titanium carbide nitride (Al0.05Ti0.31C0.32N0.31) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+===============	+=====================================
N	0.31	17778-88-0
C	0.32	7440-44-0
Ti	0.31	7440-32-6
Al	0.05	7429-90-5

RN 212971-39-6 HCA

CN Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
	+=====================================	+======================================
N	0.32	17778-88-0
C	0.33	7440-44-0
Ti	0.32	7440-32-6
Al	0.03	7429-90-5

RN 212971-42-1 HCA

CN Aluminum titanium carbide nitride (Al0.17Ti0.19C0.35N0.29) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
===== <b>====</b> -	+=====================================	<del></del>
N	0.29	17778-88-0
C	0.35	7440-44-0
Ti	0.19	7440-32-6
Al	0.17	7429-90-5

RN 212971-45-4 HCA

CN Aluminum titanium carbide nitride (Al0.26Ti0.11C0.43N0.2) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0.2	17778-38-0
C	0.43	7440-44-0
Ti	0.11	7440-32-6
Al	0.26	7429-90-5

RN 256495-59-7 HCA

CN Aluminum titanium carbide nitride (Al0.12Ti0.24C0.11N0.53) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+================	+======================================
N	0.53	17778-88-0
C	0.11	7440-44-0
Ti	0.24	7440-32-6
Al	0.12	7429-90-5

RN 256495-60-0 HCA

CN Aluminum titanium carbide nitride (Al0.08Ti0.21C0.37N0.34) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
		F=====================================
N	0.34	17778-88-0
C	0.37	7440-44-0
Ti	0.21	7440-32-6
Al	0.08	7429-90-5

RN 256495-61-1 HCA

CN Aluminum titanium carbide nitride (Al0.08Ti0.23C0.37N0.32) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0.32	17778-88-0
C	0.37	7440-44-0
Ti	0.23	7440-32-6
Al	0.08	7429-90-5

CC 75-1 (Crystallography and Liquid Crystals)

ST metalorg CVD aluminum titanium nitride **film** multiple precursor

IT Vapor deposition process

(metalorg.; metalorg. CVD of aluminum titanium nitride and aluminum titanium carbonitride **films** using multiple precursors)

IT X-ray photoelectron spectra

(of aluminum titanium nitride and aluminum titanium carbonitride films grown by metalorg. CVD using multiple precursors)

IT 97-93-8, Triethylaluminum, reactions 865-37-2, Dimethylaluminum hydride **3275-24-9**, Tetrakis(dimethylamino)titanium 30260-66-3, Dimethylhydrazine

(metalorg. CVD of aluminum titanium nitride and aluminum titanium carbonitride **films** using multiple precursors)

IT 152761-79-0, Aluminum titanium carbide nitride

212971-37-4, Aluminum titanium carbide nitride
(Al0.11Ti0.25C0.33N0.31) 212971-38-5, Aluminum titanium
carbide nitride (Al0.05Ti0.31C0.32N0.31) 212971-39-6,
Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32)
212971-42-1, Aluminum titanium carbide nitride
(Al0.17Ti0.19C0.35N0.29) 212971-45-4, Aluminum titanium
carbide nitride (Al0.26Ti0.11C0.43N0.2) 256495-59-7,
Aluminum titanium carbide nitride (Al0.12Ti0.24C0.11N0.53)
256495-60-0, Aluminum titanium carbide nitride
(Al0.08Ti0.21C0.37N0.34) 256495-61-1, Aluminum titanium
carbide nitride (Al0.08Ti0.23C0.37N0.32)
(metalorg. CVD of aluminum titanium nitride films using multiple precursors)

L39 ANSWER 10 OF 13 HCA COPYRIGHT 2003 ACS
129:305481 Boron-containing carbosilanes, boron-containing
 carbosilazanes, and boron silicon carbide nitride ceramics, their
 manufacture, and use of the boron-containing carbosilazanes.
 Eiling, Aloys; Riedel, Ralf; Ruwisch, Lutz (Bayer
 Aktiengesellschaft, Germany). PCT Int. Appl. WO 9845303 A1
 19981015, 27 pp. DESIGNATED STATES: W: AL, AM, AT, AU, AZ, BA, BB,
 BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM,
 GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU,
 LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI,
 SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, AM, AZ, BY, KG,
 KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, DE, DK,
 ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN,
 TD, TG. (German). CODEN: PIXXD2. APPLICATION: WO 1998-EP1671
 19980323. PRIORITY: DE 1997-19713767 19970403.

GΙ

 $R^2 - B \qquad (R')_n$ 

 $R^1$ 

R3

Ι

The B-contg. carbosilanes have general formula I {R1 = HC(R4)Si(R5)(R6)R7, C(R4)2CH(CR4)C(R4)2Si(R5)(R6)R7, or C(R4)[CH(R4)2]C(R4)2Si(R5)(R6)R7; R4 = H, C1-3-alkyl and/or Ph; R5 = Cl, Br; independently, R6, R7 = Cl, Br, H, C1-3-alkyl and/or Ph; R2 = R1 or Cl, Br; R3 = R5; R' = SMe2, NMe2H; n = 0 for R2 = R1; n = 1 for R2 = R5. The I is manufd. by reacting .gtoreq.1 haloalkanesilanes having general formula R5Si(R6)(R7)[C(R4)2]mC(R4):C(R4)2(II)(R4-7 as above; m = 0 or 1) with boranes having general formula HxBR53-xSMe2 or H2-xBR5xNHMe2(x = 2 or 1) in inert gas in an aprotic solvent at <20.degree., in which the II/boranes ratio is detd. by x. The B-contg. carbosilanes

may have general formula  $(R1) 2BNHR8 (III) \{R1, R4-7 \text{ as above}; R8 =$ SiR9 [R9 = C1-3-alkyl, Cl, or B(R1)2, B(R5)2, or B(R1) (R5)]. The III (R8 = SiR9; R9 = C1-3-alkyl or Cl) is manufd. by reacting I (R2 = R1; R6, R7 as above) with Me3SiNHSiCl3 at <70.degree.. may be further reacted with BR53 (R5 as above), BR52R1, or BR5(R1)2. The B-contg. carbosilazanes are obtained by reacting the B-contg. carbosilanes with NH3 and/or primary or secondary C1-3-alkylamine. The B-Si carbide nitrides are manufd. by pyrolyzing .gtoreq.1 of the above carbosilazanes in NH3 or inert gas at 25-2000.degree.. Trichlorovinylsilane 36 was reacted at 10.degree. with dimethylsulfidemonochloroborane 14.6 in PhMe 50 A to give bis[(trichlorosilyl)ethyl]chloroborane (IV) 35.3 mL. Hexamethyldisilazane 3.04 was reacted at 0.degree. with IV 13.88 to give bis{bis[(tichlorosilyl)ethyl]boryl}amine 12.9 g.

IΤ 137753-05-0P, Boron carbide nitride silicide

(manuf. of; by pyrolyzing boron-contg. carbosilazanes in ammonia or inert gas)

RN 137753-05-0 HCA

CN Boron carbide nitride silicide (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	x	17778-88-0
С	×	7440-44-0
В	ж	7440-42-8
Si	×	7440-21-3

#### 999-97-3 IT

(reaction of; with bis[(trichlorosilyl)ethyl]chloroborane, for bis{bis[(trichlorosilyl)ethyl]boryl}amine for pyrolysis to silicon carbide nitride ceramics)

999-97-3 HCA RN

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)- (9CI) (CA INDEX CN NAME)

#### MegSi NH SiMeg

ICM C07F007-12 IC

ICS C07F007-08; C04B035-571; D01F009-10

CC57-2 (Ceramics)

ST boron carbosilane carbosilazane pyrolysis; ceramic boron carbosilazane pyrolysis; silicon boron carbide nitride ceramic; powder fiber coating ceramic

IT137753-05-0P, Boron carbide nitride silicide

> (manuf. of; by pyrolyzing boron-contg. carbosilazanes in ammonia or inert gas)

999-97-3 IΤ

> (reaction of; with bis[(trichlorosilyl)ethyl]chloroborane, for bis{bis[(trichlorosily1)ethyl]boryl}amine for pyrolysis to silicon carbide nitride ceramics)

```
L39
    ANSWER 11 OF 13 HCA COPYRIGHT 2003 ACS
129:237800 Low pressure CVD growth of AlxTi1-xN films with
     tetrakis(dimethylamido)titanium (TDMAT) and dimethylaluminum hydride
     (DMAH) precursors. Sun, Y.-M.; Endle, J.; Ekerdt, J. G.; Russell,
     N. M.; Healy, M. D.; White, J. M. (Department of Chemistry and Biochemistry, Department of Chemical Engineering, The University of
     Texas at Austin, Austin, TX, 78712, USA). Materials Research
     Society Symposium Proceedings, 495 (Chemical Aspects of Electronic
     Ceramics Processing), 165-170 (English) 1998. CODEN: MRSPDH.
     0272-9172. Publisher: Materials Research Society.
     AlxTi1-xN film growth was studied by a organometallic CVD
AΒ
     and in-situ XPS. TDMAT and DMAH were used as the Ti, N and Al
     precursors. AlxTi1-xN film growth was obsd. on
     SiO2/Si(100) with substrate temps. between 200 and 400.degree..
     Al content in the film is controlled by the ratio of
     partial pressures of the two precursors in the gas phase. The metal
     to C to N ratio is approx. const. at 1:1:1 for most conditions
     studied. The chem. states of Ti, C, and N in AlxTi1-xN and
     Ti-carbonitride (TiCN) films are identical, while the Al
     chem. state is nitride at low, but increasingly carbidic at high Al
     concn. The initial growth rate on SiO2 was significantly suppressed
     by the presence of DMAH. At lower growth temps., the DMAH effect is
     more severe. Good step coverage was obsd. for AlxTi1-xN
     on 0.3 pm vias with a 3:1 aspect ratio.
ΙT
     3275-24-9, Tetrakis (dimethylamido) titanium
     212971-37-4, Aluminum titanium carbide nitride
     (Alo.11Ti0.25C0.33N0.31) 212971-38-5, Aluminum titanium
     carbide nitride (Alo.05Ti0.31C0.32N0.31) 212971-39-6,
     Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32)
     212971-41-0, Aluminum titanium carbide nitride
     (Alo.24Ti0.12C0.42N0.21) 212971-42-1, Aluminum titanium
     carbide nitride (Alo.17Ti0.19C0.35N0.29) 212971-43-2,
     Aluminum titanium carbide nitride (Al0.06Ti0.28C0.34N0.31)
     212971-45-4, Aluminum titanium carbide nitride
     (Alo.26Ti0.11C0.43N0.2) 212971-46-5, Aluminum titanium
     carbide nitride (Alo.11Ti0.23C0.33N0.32) 212971-47-6,
     Aluminum titanium carbide nitride (Al0.05Ti0.28C0.34N0.33)
        (effect of tetrakis(dimethylamido)titanium/dimethylaluminum
        hydride precursor ratios on compn. and properties of aluminum
        titanium carbide nitride films grown by low pressure
        CVD)
     3275-24-9 HCA
RN
CN
     Methanamine, N-methyl-, titanium(4+) salt (9CI) (CA INDEX NAME)
```

H<sub>3</sub>C - NH - CH<sub>3</sub>

RN 212971-37-4 HCA

CN Aluminum titanium carbide nitride (Al0.11Ti0.25C0.33N0.31) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+================	+======================================
N	0.31	17778-88-0
C	0.33	7440-44-0
Ti	0.25	7440-32-6
Al	0.11	7429-90-5

RN 212971-38-5 HCA

CN Aluminum titanium carbide nitride (Al0.05Ti0.31C0.32N0.31) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==============	+===============================	+=====================================
N	0.31	17778-88-0
C	0.32	7440-44-0
Ti	0.31	7440-32-6
Al	0.05	7429-90-5

RN 212971-39-6 HCA

CN Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==========	+=====================================	+==============
N	0.32	17778-88-0
C	0.33	7440-44-0
Ti	0.32	7440-32-6
Al	0.03	7429-90-5

RN 212971-41-0 HCA

CN Aluminum titanium carbide nitride (Al0.24Ti0.12C0.42N0.21) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
===============	+======================================	+==========
N	0.21	17778-88-0
С	0.42	7440-44-0
Ti	0.12	7440-32-6
Al	0.24	7429-90-5

RN 212971-42-1 HCA

CN Aluminum titanium carbide nitride (Al0.17Ti0.19C0.35N0.29) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0.29	17778-88-0
C	0.35	7440-44-0
Τi	0.19	7440-32-6
Al	0.17	7429-90-5

RN 212971-43-2 HCA

CN Aluminum titanium carbide nitride (Al0.06Ti0.28C0.34N0.31) (9CI) (CA INDEX NAME)

Component	Ratio	Compinent Registry Number
=======================================	-=====================================	+======================================
N	0.31	17778-88-0
C	0.34	7440-44-0
Τi	0.28	7440-32-6
Al	0.06	7429-90-5

RN 212971-45-4 HCA

CN Aluminum titanium carbide nitride (Al0.26Ti0.11C0.43N0.2) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+=============
N	0.2	17778-88-0
C	0.43	7440-44-0
Ti	0.11	7440-32-6
Al	0.26	7429-90-5

RN 212971-46-5 HCA

CN Aluminum titanium carbide nitride (Al0.11Ti0.23C0.33N0.32) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+=====================================	+======================================
N	0.32	17778-88-0
C	0.33	7446-44-0
Ti	0.23	7440-31-6
Al	0.11	7429-90-5

RN 212971-47-6 HCA

CN Aluminum titanium carbide nitride (Al0.05Ti0.28C0.34N0.33) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
	. = = = = = = = = = = = = = = = = = = =	+===============

N	0.33	17778-89-0
C	0.34	7440-44-0
Ti	0.28	7440-32-6
Al	0.05	7429-90-5

CC 75-1 (Crystallography and Liquid Crystals:

IT Vapor deposition process

(chem.; effect of tetrakis(dimethylamido)titanium/dimethylaluminum hydride precursor ratios on compn. and properties of aluminum titanium carbide nitride **films** grown by low pressure CVD)

ΙΤ 865-37-2, Dimethylaluminum hydride **3275-24-9**, Tetrakis (dimethylamido) titanium 212971-37-4, Aluminum titanium carbide nitride (Alo.11Tio.25Co.33No.31) 212971-38-5, Aluminum titanium carbide nitride (Al0.05Ti0.31C0.32N0.31) 212971-39-6, Aluminum titanium carbide nitride (Al0.03Ti0.32C0.33N0.32) 212971-40-9, Titanium carbide nitride (Ti0.35C0.31N0.34) 212971-41-0, Aluminum titanium carbide nitride (Alo.24Tio.12Co.42No.21) 212971-42-1, Aluminum titanium carbide nitride (Alo.17Ti0.19C0.35N0.29) 212971-43-2, Aluminum titanium carbide nitride (Alo.06Ti0.28C0.34N0.31) 212971-44-3, Titanium carbide nitride (Ti0.34C0.32N0.33) 212971-45-4, Aluminum titanium carbide nitride (Al0.26Ti0.11C0.43N0.2) 212971-46-5 Aluminum titanium carbide nitride (Alo.11Ti0.23C0.33N0.32) 212971-47-6, Aluminum titanium carbide nitride (Alo.05Ti0.28C0.34N0.33) (effect of tetrakis(dimethylamide)titanium/dimethylaluminum

(effect of tetrakis(dimethylamide)titanium/dimethylaluminum hydride precursor ratios on compn. and properties of aluminum titanium carbide nitride **films** grown by low pressure CVD)

- L39 ANSWER 12 OF 13 HCA COPYRIGHT 2003 ACS
- 127:165328 Crystal-oriented high-strength coated parts. Suzuki, Tetsuya; Fukano, Kenji; Kihata, Mamoru (Toshiba Tungaloy Co., Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 09170068 A2 19970630 Heisei, 8 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1995-348309 19951218.
- The parts consist of a substrate (metal, alloy, or deramic), a hard single or multi-layer coating of .gtoreq.1 kinds of Ti- and Al-contg. composite nitride, carbonitride, oxynitride, and oxycarbonitride, and an interlayer of .gtoreq.1 kinds of carbides and nitrides of group 4a, 5a, 6a elements, where the interface between substrate and the interlayer and/or the interface between the interlayer and the hard coating have a hetero-epitaxial relationship. The coatings have good spalling resistance, and are suitable for cutting tools, etc.
- IT 152761-79-0, Aluminum titanium carbide nitride

(coating; crystal-oriented high-strength coated parts)

- RN 152761-79-0 HCA
- CN Aluminum titanium carbide nitride (9CI) (CA INDEX NAME)

```
Ratio
 Component
                                      Component
                                  Registry Number
N
                     X
                                   17778-88-0
\subset
                                        7440-44-0
                     Х
Ti
                                         7440-32-6
                     X
Al
                     X
                                         7429-30-5
{\tt I} \subset
    ICM C23C014-06
    ICS C30B029-10; C30B029-38; B23B027-14; C30B023-08
    56-6 (Nonferrous Metals and Alloys)
CC
    Section cross-reference(s): 57
    Coating materials
IT
    Cutting tools
       (crystal-criented high-strength coated parts)
ΙΊ
    113151-72-7, Aluminum titanium nitride 152761-79-0,
    Aluminum titanium carbide nitride
       (coating; crystal-oriented high-strength coated parts)
    ANSWER 13 OF 13 HCA COPYRIGHT 2003 ACS
L39
126:270614 Method for production of epitaxial layers
    of (SiC)1-x(AlN)x solid solutions. Nurmagemedov, Sh. A.;
    Safaraliev, G. K.; Tairov, Yu. M.; Tsvetkov, V. F. (Dagestanskij
    Gosudarstvennyj Universitet Im.V.I.Lenina, USSR). U.S.S.R. SU
    1297523 A1 19961010, 243 pp. From: Izobreteniya 1996, (28), 243.
    (Russian). CODEN: URXXAF. APPLICATION: SU 1985-3845275 19850117.
    Title only translated.
AB
IΤ
    111409-04-2P, Aluminum silicon carbide nitride
    (Al0-1Si0-1C0-1N0-1)
       (epitaxy of aluminum nitride solid solns. with silicon
       carbide)
RN
    111409-04-2 HCA
CN
    Aluminum carbide nitride silicide (Al0-1(C,N,Si)) (9CI) (CA INDEX
    NAME)
```

Component	Ratio	Component Registry Number
N	0 - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

- IC ICM C30B023-02
- CC 75-1 (Crystallography and Liquid Crystals)

Section cross-reference(s): 76

- ST epitaxy aluminum nitride silicon carbide
- IT Epitaxy

(epitaxy of aluminum nitride solid solns. with silicon carbide)

IT 111409-04-2P, Aluminum silicon carbide nitride (Al0-1Si0-1C0-1N0-1) (epitaxy of aluminum nitride solid solns. with silicon carbide)

#### => d 140 1-7 cbib abs hitstr hitind

L40 ANSWER 1 OF 7 HCA COPYRIGHT 2003 ACS

134:288399 Investigation of the SiC/(SiC)1-x(AlN)x Heterostructures by the Method of Capacitance-Voltage Characteristics. Kurbanov, M. K.; Bilalov, B. A.; Nurmagomedov, Sh. A.; Safaraliev, G. K. (Dagestan State University, Makhachkala, Dagestan, 327025, Russia). Semiconductors (Translation of Fizika i Tekhnika Poluprovodnikov (Sankt-Peterburg)), 35(2), 209-211 (English) 2001. CODEN: SMICES. ISSN: 1063-7826. Publisher: MAIK Nauka/Interperiodica Publishing.

AB Using the method of measuring and analyzing the capacitance-voltage characteristics, the n-6H-SiC/p-(SiC)1-x(AlN)x heterostructures obtained by sublimation epitaxy of the (SiC)1-x(AlN)x layers on the 6H-SiC substrates have abrupt heterojunctions .apprx.10-4 cm thick. The basic properties of heterostructures, which depend on the epilayer compn. and temp., were detd. from the capacitance-voltage characteristics.

1T 163675-68-1, Aluminum silicon carbide nitride
(Al0.13Si0.87C0.87N0.13) 207983-94-6, Aluminum silicon
carbide nitride (Al0.15Si0.85C0.85N0.15) 333351-06-7,
Aluminum silicon carbide nitride (Al0.46Si0.54C0.54N0.46)
(investigation of silicon carbide/aluminum silicon carbide
nitride Heterostructures by Method of Capacitance-Voltage
Characteristics)

RN 163675-68-1 HCA

CN Aluminum silicon carbide nitride (Al0.13Si0.87C0.87N0.13) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	0.13	17778-88-0
C	0.87	7440-44-0
Si	0.87	7440-21-3
Al	0.13	7409-90-5

RN 207983-94-6 HCA

CN Aluminum silicon carbide nitride (Al0.15Si0.85C0.85N0.15) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+==============
N	0.15	17778-88-0
C	0.85	7440-44-0
Si	0.85	7440-21-3
Al	0.15	7429-90-5

RN 333351-06-7 HCA

 $\mathbb{C}N$ Aluminum silicon carbide nitride (Alo.46Sio.54Co.54No.46) (9CI) INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	-=====================================
N	0.46	17778-38-0
C	0.54	7440-44-0
Si	0.54	7440-21-3
Al	0.46	7429-90-5

CC76-3 (Electric Phenomena)

Dielectric constant ΙT

Electric breakdown

Electric capacitance-potential relationship

### Epitaxial films

Impact ionization

Semiconductor heterojunctions

Space charge

Work function

(investigation of silicon carbide/aluminum silicon carbide nitride Heterostructures by Method of Capacitance-Voltage Characteristics)

ΙT 163675-68-1, Aluminum silicon carbide nitride (Al0.13Si0.87C0.87N0.13) 207983-94-6, Aluminum silicon carbide nitride (Alo.15Sio.85Co.85No.15) 333351-06-7, Aluminum silicon carbide nitride (Al0.46Si0.54C0.54N0.46) (investigation of silicon carbide/aluminum silicon carbide nitride Heterostructures by Method of Capacitance-Voltage Characteristics)

ANSWER 2 OF 7 HCA COPYRIGHT 2003 ACS

134:63406 Transformation of luminescence centers in (SiC)0.95(AlN)0.05 epitaxial layers under laser irradiation.

Safaraliev, G. K.; Emirov, Yu. N.; Kurbanov, M. K.; Isabekova, T. I. (Dagestan State University, Dagestan, 367025, Russia). Inorganic Materials (Translation of Neorganicheskie Materialy), 36(10), 1018-1019 (English) 2000. CODEN: INOMAF. ISSN: 0020-1685.

Publisher: MAIK Nauka/Interperiodica Publishing.

The effect of laser irradn. on the photoluminescence of AB (SiC) 0.95 (AlN) 0.05 epitaxial films was studied. Irradn. was found to dislodge Al and N atoms from their substitutional sites, producing radiative donor-acceptor pairs AlSi-NC. The av. pair sepn. decreases with increasing irradn. time, as evidenced by the shift of the corresponding emission to higher energies.

117931-18-7, Aluminum silicon carbide nitride ΙT

(Al0.05Si0.95C0.95N0.05)

(transformation of luminescence centers in (SiC)0.95(AlN)0.05 epitaxial layers under laser irradn.)

RN 117931-18-7 HCA CN Aluminum silicon carbide nitride (Al0.05Si0.95C0.95N0.05) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	H=====================================
N	0.05	17778-88-0
С	0.95	7440-44-0
Si	0.95	7440-21-3
Al	0.05	7429-90-5

CC 73-5 (Optical, Electron, and Mass Spectroscopy and Other Related Properties)

Section cross-reference(s): 75, 76

ST luminescence center aluminum nitride silicon carbide epitaxial layer irradn; photoluminescence aluminum nitride silicon carbide epitaxial film

IT Epitaxial films

Luminescence

(luminescence shifts in (SiC)0.95(AlN)0.05 **epitaxial films** under laser irradn. due to formation of donor-acceptor AlSi-NC pairs)

IT 117931-18-7, Aluminum silicon carbide nitride (Al0.05Si0.95C0.95N0.05)

(transformation of luminescence centers in (SiC)0.95(AlN)0.05 epitaxial layers under laser irradn.)

L40 ANSWER 3 OF 7 HCA COPYRIGHT 2003 ACS

133:302828 Spectral Shift of Photoluminescence Bands of the (SiC)1 - x(AlN)x Epitaxial Films due to Laser Annealing.

Safaraliev, G. K.; Emirov, Yu. N.; Kurbanov, M. K.; Bilalov, B. A. (Dagestan State University, Makhachkala, 367025, Russia).

Semiconductors (Translation of Fizika i Tekhnika Poluprovodnikov (Sankt-Peterburg)), 34(8), 891-893 (English) 2000. CODEN: SMICES. ISSN: 1063-7826. Publisher: MAIK Nauka/Interperiodica Publishing.

The effect of laser annealing on the photoluminescence properties of  $(SiC)1-x(AlN)\times$  (x=0.03-0.17) epitaxial films was studied. It was proposed that annealing causes the displacement of the Al and N atoms from their lattice sites and the formation of AlSi-NC donor-acceptor pairs acting as the luminescence centers. According to this model, the increase in the annealing time is accompanied by the formation of donor-acceptor pairs with the shortest interat, distances at the expense of assocns, of the distant defects and by a shift of the resp. photoluminescence band to the high-energy spectral region.

IT 135021-79-3, Aluminum silicon carbide nitride (Al0.07Si0.93C0.93N0.07)

(spectral shift of photoluminescence bands of (SiC)1-x(AlN)x epitaxial films due to laser annealing)

RN 135021-79-3 HCA

CN Aluminum silicon carbide nitride (Al0.07Si0.93C0.93N0.07) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+===========
N	0.07	17778-88-0
С	0.93	7440-44-0
Si	0.93	7440-21-3
Al	0.07	7429-90-5

CC 73-5 (Optical, Electron, and Mass Spectroscopy and Other Related Properties)

Section cross-reference(s): 76

ST photoluminescence aluminum nitrogen silicon carbide epitaxial film laser annealing; luminescence spectral shift epitaxial film laser annealing

IT Epitaxial films

Laser annealing

Luminescence

Surface defects

(spectral shift of photoluminescence bands of (SiC)1-x(AlN)x epitaxial films due to laser annealing)

IT 24304-00-5, Aluminum nitride

(spectral shift of photoluminescence bands of (SiC)1-x(AlN)x

epitaxial films due to laser annealing

IT 135021-79-3, Aluminum silicon carbide nitride

(Alo.07Si0.93C0.93N0.07)

(spectral shift of photoluminescence bands of (SiC)1-x(AlN)x epitaxial films due to laser annealing)

IT 409-21-2, Silicon carbide (SiC), properties

(substrate; spectral shift of photoluminescence bands of (SiC)1-x(AlN)x epitaxial films due to laser annealing)

- L40 ANSWER 4 OF 7 HCA COPYRIGHT 2003 ACS
- 122:227073 Growth of pseudomorphic heterostructures and solid solutions in the AlN-SiC system by plasma-assisted, gas-source molecular beam epitaxy. Kern, R. S.; Tanaka, S.; Davis, R. F. (Department of Materials Science and Engineering, North Carolina State University, Raleigh, NC, 27695-7907, USA). Institute of Physics Conference Series, 137(Silicon Carbide and Related Materials), 389-92 (English) 1994. CODEN: IPCSEP. ISSN: 0951-3248.
- Thin epitaxial films of SiC/AlN multilayers and (AlN)x(SiC)1-x solid solns. were grown by plasma-assisted, gas-source MBE between 1050-1300.degree. using the gas sources of Si2H6, C2H4 and N2 decompd. using a compact electron cyclotron resonance plasma source as well as solid Al evapd. from a std. effusion cell on vicinal .alpha.(6H)-SiC(9001) substrates. RHEED and high-resoln. TEM revealed monocryst. layers and pseudomorphic interfacial relations at the substrate/film and the film/film interfaces.
- IT 146640-20-2, Aluminum silicon carbide nitride (Al0.2Si0.8C0.8N0.2)

(MBE and TEM and RHEED characterization on silicon carbide of films of)

RN 146640-20-2 HCA

CN Aluminum silicon carbide nitride (Al0.2Si0.8C0.8N0.2) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	 +====================================	reessessessessessessessessessessessesses
N	0.2	17778-88-0
C	0.8	7440-44-0
Si	0.8	7440-21-3
Al	0.2	7429-90-5

- CC 75-1 (Crystallography and Liquid Crystals)
- IT 146640-20-2, Aluminum silicon carbide nitride (Al0.2Si0.8C0.8N0.2)

(MBE and TEM and RHEED characterization on silicon carbide of films of)

- L40 ANSWER 5 OF 7 HCA COPYRIGHT 2003 ACS
- 118:158188 Liquid phase epitaxy of silicon carbide-aluminum nitride solid solutions. Dmitriev, V. A.; Elfimov, L. B.; Lin'kov, I. Yu.; Morozenko, Ya. V.; Nikitina, I. P.; Chelnokov, V. E.; Cherenkov, A. E.; Chernov, M. A. (A. F. Ioffe Phys.-Tech. Inst., St. Petersburg, 194021, Russia). Springer Proceedings in Physics, 71(Amorphous and Crystalline Silicon Carbide IV), 101-4 (English) 1992. CODEN: SPPPEL. ISSN: 0930-8989.
- AB (SiC)1-x(AlN)x layers and p-n structures were grown by container free LPE. Auger measurements indicated that the concn. of the AlN component in the epitaxial layers are 2-10 percent, depending on the growth conditions. Element's distribution across the layer was uniform. X-ray difraction data indicated that layers are monocryst. Intense cathodoluminescence from the layers was recorded at 85 K. The short-wave wing of the luminescence spectrum extends up to 3.6 eV in energy. The cond. type of solid soln. depends on growth conditions. Using this dependence, (SiC)1-x(AlN)x solid soln. p-n junctions were fabricated. Also hetero p-n junction between n-type 6H-SiC substrate and p type solid soln. was made. Both p-n junctions have effective electroluminescence at room temp.
- IT **146749-90-8**, Aluminum silicon carbide nitride (Al0.02-0.1Si0.9-0.98C0.9-0.98N0.02-0.1)

(epitaxy of layers and p-n structures of,

liq.-phase

RN 146749-90-8 HCA

CN Aluminum silicon carbide nitride (Al0.02-0.1Si0.9-0.98C0.9-0.98N0.02-0.1) (9CI) (CA INDEX NAME)

Component	Ratio	Component
-		Registry Number
	L	+

```
Ν
                        0.02 - 0.1
                                                   17778-88-0
                        0.9 - 0.98
0.9 - 0.98
C
                                                    7440-44-0
Si
                                                    7440-21-3
Al
                        0.02 - 0.1
                                                    7429-90-5
```

75-1 (Crystallography and Liquid Crystals) CC Section cross-reference(s): 73, 76

146749-90-8, Aluminum silicon carbide nitride IT(Alo.02-0.1Si0.9-0.98C0.9-0.98N0.02-0.1) (epitaxy of layers and p-n structures of, liq.-phase)

ANSWER 6 OF 7 HCA COPYRIGHT 2003 ACS L40

111:123010 Optical absorption and luminescence of silicon carbide/aluminum nitride [(SiC)1-x(AlN)x] solid solutions. Nurmagomedov, Sh. A.; Pikhtin, A. N.; Razbegaev, V. N.; Safaraliev, G. K.; Tairov, Yu. M.; Tsvetkov, V. F. (Leningr. Elektrotekh. Inst., Leningrad, USSR). Fizika i Tekhnika Poluprovodnikov (Sankt-Peterburg), 23(1), 162-4 (Russian) 1989. CODEN: FTPPA4. ISSN: 0015-3222.

The quasi-binary wide-band solid solns, of SiC-AlN are of significant interest for creating optoelectronic devices operating in the blue and UV regions of the spectra. Data were sought both on the optical absorption and on the luminescence of such solid solns. to confirm the existence of a continuous series of solid solns. in this system. The epitaxial layers of (SiC)1-x(AlN)x were synthesized by the sandwich method in an atom. of an Ar-N mixt. The growth was accomplished on single-crystal substrates of .alpha.-Al203 and 6H-SiC. X-ray spectral microanal. confirmed that the samples are solid solns. of (SiC)1-x(AlN)x, while electron diffraction measurements showed the formation of a rare polytype modification, 2H-SiC. The shift in the spectra in the short-wave region with increase in AlN content serves as an indirect exptl. confirmation of the existence of solid solns. of (SiC) 1-x(AlN)x. Data on the luminescent properties addnl. serve as a good gual. confirmation of the formation of these solid solns.

111409-04-2, Aluminum carbide nitride silicide IΤ (Al0-1(C,N,Si)) 117963-32-3, Aluminum silicon carbide nitride (Al0.54Si0.46C0.46N0.54) 122483-42-5, Aluminum silicon carbide nitride (Alo.79Sio.21Co.21No.79) 122483-43-6 , Aluminum silicon carbide nitride (Al0.4Si0.6C0.6N0.4) (optical absorption and luminescence of)

111409-04-2 HCA RN

AB

Aluminum carbide nitride silicide (Al0-1(C,N,Si)) (9CI) (CA INDEX CNNAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0 - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3

Al 0 - 1 7429-90-5

RN 117963-32-3 HCA

CN Aluminum silicon carbide nitride (Al0.54Si0.46C0.46N0.54) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	0.54	17778-88-0
C	0.46	7.1.101.1 - 0
Si	0.46	7440-21-3
Al	0.54	7429-90-5

RN 122483-42-5 HCA

CN Aluminum silicon carbide nitride (Al0.79Si0.21C0.21N0.79) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	
N	0.79	17778-88-0
C	0.21	7440-44-0
Si	0.21	7440-21-3
Al	0.79	7429-90-5

RN 122483-43-6 HCA

CN Aluminum silicon carbide nitride (Al0.4Si0.6C0.6N0.4) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
: -====================================	; +====================================	Registry Number
N	0.4	17778-38-0
C	0.6	7440-44-0
Si ·	0.6	7440-21-3
Al	0.4	7429-90-5

- CC 73-5 (Optical, Electron, and Mass Spectroscopy and Other Related Properties)
- 111409-04-2, Aluminum carbide nitride silicide
   (Al0-1(C,N,Si)) 117963-32-3, Aluminum silicon carbide
   nitride (Al0.54Si0.46C0.46N0.54) 122483-42-5, Aluminum
   silicon carbide nitride (Al0.79Si0.21C0.21N0.79) 122483-43-6
   , Aluminum silicon carbide nitride (Al0.4Si0.6C0.6N0.4)
   (optical absorption and luminescence of)
- L40 ANSWER 7 OF 7 HCA COPYRIGHT 2003 ACS
- 106:129501 Preparing epitaxial layers of the silicon carbide-aluminum nitride solid solutions.. Nurmagomedov, Sh. A.; Safaraliev, G. K.; Sorokin, N. D.; Tairov, Yu. M.; Tsvetkov, V. F. (Dagest. Gos. Univ., Makhachkala, USSR). Izvestiya Akademii Nauk

SSSR, Neorganicheskie Materialy, 22(10), 1672-4 (Russian) 1986. CODEN: IVNMAW. ISSN: 0002-337%.

The VPE was studied of (SiC)1-x(AlN)x (0.10 .ltoreq.x .ltoreq.0.90) prepd. at Ar pressures .ltoreq.90 kPa or Ar pressures 10-90 kPa and N2 pressures 5-50 kPa at 2170-2370 K on 6H-SiC of (0001) orientation. At x .gtoreq.0.2, the layers are 2H-type. The layers are p-type at x .ltoreq.0.4 and n-type at 0.4 <x .ltoreq.0.95. Optimum growth conditions are given.

IT 107252-29-9

(epitaxy and elec. cond. of, vapor-phase)

RN 107252-29-9 HCA

CN Aluminum silicon carbide nitride (Al0-0.95Si0.05-1C0.05-1N0-0.95) (9CI) (CA INDEX NAME)

Component	Ratio	! Component ! Registry Number
=========	+ ====================================	+======================================
N	0 - 0.95	17778-88-0
C	0.05 - 1	7440-44-0
Si	0.05 - 1	7440-21-3
Al	0 - 0.95	7429-90-5

CC 75-1 (Crystallography and Liquid Crystals)

Section cross-reference(s): 76

IT 107252-29-9

(epitaxy and elec. cond. of, vapor-phase)

# => d 141 1-7 cbib abs hitstr hitind

L41 ANSWER 1 OF 7 HCA COPYRIGHT 2003 ACS

137:147890 Low-Temperature **Epitaxial** Growth of the Quaternary Wide Band Gap Semiconductor SiCAlN. Roucka, R.; Tolle, J.; Chizmeshya, A. V. G.; Crozier, P. A.; Poweleit, C. D.; Smith, D. J.; Tsong, I. S. T.; Kouvetakis, J. (Department of Physics and Astronomy, Arizona State University, Tempe, AZ, 85287, USA). Physical Review Letters, 89(20), 206102/1-206102/4 (English) 2002. CODEN: PRLTAO. ISSN: 0031-9007. Publisher: American Physical Society.

Two compds. SiC and AlN, normally insol. in each other .ltorsim.2000.degree., were synthesized as a single-phase solid-soln. thin film by MBE at 750.degree.. The growth of epitaxial (SiC)1-x(AlN)x films with hexagonal structure takes place on 6H-SiC(0001) substrates. Two structural models for the hexagonal SiCAlN films are constructed based on 1st-principles total-energy d. functional theory calcus., each showing agreement with the exptl. microstructures obsd. in cross-sectional TEM images. The predicted fundamental band gap is 3.2 eV for the stoichiometric SiCAlN film.

 nitride wide band gap semiconductor films on
6H-SiC(0001) substrates)

RN 111409-04-2 HCA

CN Aluminum carbide nitride silicide (AlO-1(C,N,Si)) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0 - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

RN 143384-60-5 HCA

CN Aluminum silicon carbide nitride (AlSiCN) (9CI) (CA INDEX NAME)

Si

N Al C

CC 75-1 (Crystallography and Liquid Crystals: Section cross-reference(s): 76

IT Band gap

Microstructure

Molecular beam epitaxy

(microstructures and low-temp. MBE of aluminum silicon carbide nitride wide band gap semiconductor **films** on 6H-SiC(0001) substrates)

IT 111409-04-2, Aluminum silicon carbide nitride

143384-60-5, Aluminum silicon carbide nitride (AlSiCN) (microstructures and low-temp. MBE of aluminum silicon carbide nitride wide band gap semiconductor films on 6H-SiC(0001) substrates)

L41 ANSWER 2 OF 7 HCA COPYRIGHT 2003 ACS

- 136:208416 (AlN)x(SiC)1-x buried **layers** implanted in 6H-SiC: a theoretical study of their optimized composition. Masri, P.; Rouhani Laridjani, M.; Pezoldt, J.; Yankov, R. A.; Skorupa, W.; Averous, M. (Groupe d'Etude des Semi-Conducteurs, CNRS-UMR 5650, Universite Montpellier II, Montpellier, 34095, Fr.). Applied Surface Science, 184(1-4), 383-386 (English) 2001. CODEN: ASUSEE. ISSN: 0169-4332. Publisher: Elsevier Science B.V..
- AB In this work, we present a methodol, which enables to optimize the compn. x of  $(AlN) \times (SiC) 1-x$  buried layers implanted in 6H-SiC host material. Our approach is based on the elasticity theory of strained interfaces which successfully predicts the formation of stable phases induced by epitaxial strains as well as their compn. In the investigated system, the two parent materials of the  $(AlN) \times (SiC) 1-x$  solid soln, are AlN and SiC. The used elastic properties of these two host materials take account of

the specific implantation method as a perturbative method inducing local modifications into the SiC matrix. The optimization procedure involves fitting of two parameters assocd, with the  $(AlN) \times (SiC) 1 - \times /6H - SiC$  interface structure, namely (i) the elastic-const., d.-related parameter S and (ii) the geometric parameter nS. When these parameters fulfill continuity and inter-phase pseudomorphism conditions, resp., an optimal compn. is detd., in agreement with exptl. results.

RN 111409-04-2 HCA

CN Aluminum carbide nitride silicide (Al0-1(C,N,Si)) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+====================================	+====================================
N	) - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

- CC 76-3 (Electric Phenomena)
- IT Elasticity

Interfacial structure

Ion implantation

Strain

((AlN)x(SiC)1-x buried **layers** implanted in 6H-SiC: a theor. study of optimized compn.)

IT Optimization

(compn. of (AlN)x(SiC)1-x buried layers; (AlN)x(SiC)1-x buried layers implanted in 6H-SiC: a theor. study of optimized compn.)

IT Solid-solid interface

(strained; (AlN)x(SiC)1-x buried layers implanted in 6H-SiC: a theor. study of optimized compn.)

111409-04-2, Aluminum silicon carbide nitride (buried implantation layer; (AlN)x(SiC)1-x buried layers implanted in 6H-SiC: a theor. study of optimized compn.)

IT 409-21-2, Silicon carbide (SiC), properties (substrate; (AlN)x(SiC)1-x buried **layers** implanted in 6H-SiC: a theor. study of optimized compn.)

L41 ANSWER 3 OF 7 HCA COPYRIGHT 2003 ACS

129:323954 Microstructure and properties of SiC/SiC and SiC/III-V nitride thin **film** heterostructural assemblies. Davis, Robert F.; Tanaka, S.; Kern, S.; Bremser, M.; Ailey, K. S.; Perry, W.; Zheleva, T. (Department of Materials Science and Engineering, North Carolina State University, Raleigh, NC, 27695-7907, USA).

Ceramic Microstructures: Control at the Atomic Level, [Proceedings of the International Materials Symposium or Ceramic Microstructures: Control at the Atomic Level], Berkeley, Calif., June 24-27, 1996, Meeting Date 1996, 629-636. Editor(s): Tomsia, Antoni F.; Glaeser, Andreas M. Plenum: New York, N. Y. (English) 1998. CODEN: 66QFA9. Monocryst. thin films, multilayered heterostructures and AΒ solid solns. contq. selected combinations of SiC, AlN and GaN were grown on 6H-SiC(0001) substrates by gas-source MBE (GSMBE) or metalorg. VPE. Polytype control of the deposition of 3C(.beta.)-SiC(111) and 6H-SiC(0001) was achieved via control of the substrate orientation, temp. and gas phase chem. Essentially atomically flat AlN films or island-like features were obsd. using on-axis or vicinal 6H-SiC substrates, resp. coalescence of the latter features at steps gave rise to incommensurate boundaries as a result of the misalignment of the Si/C bilayer steps with the Al/N bilayers in the growing The controlled growth of 3C-SiC films with low defect densities and atomically flat surfaces was achieved on the AlN films to form the 1st 6H-SiC/2H-AlN/3C-SiC multilayer heterostructures. Solid solns. of these two phases were also achieved. Monocryst. GaN(0001) or AlxGal-KN (0.ltoreq.x.ltoreq.1) thin films were also grown on the AlN(0001) films or directly on the same SiC surface at 1100.degree., resp., via metalorg. VPE. The stages of growth of each of the above films, their microstructure and selected other properties are described.

136479-14-6, Aluminum silicon carbide nitride (Al0.8Si0.2C0.2N0.8) 210482-81-8, Aluminum silicon carbide nitride (Al0.2-0.8Si0.2-0.8C0.2-0.8N0.2-0.8) (gas source MBE and characterization of)

RN 136479-14-6 HCA

CN Aluminum silicon carbide nitride (Al0.8Si0.2C0.2N0.8) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
	+	+======================================
N	0.8	17778-38-0
С	0.2	7440-44-0
Si	0.2	7440-01-3
Al	0.8	7429-90-5

RN 210482-81-8 HCA

CN Aluminum silicon carbide nitride (Al0.2-0.8S10.3-0.3C0.2-0.8N0.2-0.8) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+====================================	+====================================
N	0.2 - 0.8	17778-88-0
С	0.2 - 0.8	7440-44-0
Si	0.2 - 0.8	7440-21-3

```
Αl
               0.2 - 0.8
                                             7429-90-5
CC
     75-1 (Crystallography and Liquid Crystals)
ΙΤ
     Molecular beam epitaxy
        (of aluminum nitride and silicon carbide and their
        heterostructures)
ΙT
     Metalorganic vapor phase epitaxy
        (of gallium nitride and aluminum gallium nitride solid solns.)
     Microstructure
IT
     Surface structure
        (of silicon carbide and Group IIIA pnictide films and
        heterostructures)
IT
     136479-14-6, Aluminum silicon carbide nitride
     (Alo.8Sio.2Co.2No.8) 210482-81-8, Aluminum silicon carbide
     nitride (Alo.2-0.8Si0.2-0.8C0.2-0.8N0.2-0.8)
         (gas source MBE and characterization of)
IΤ
     205438-87-5, Aluminum gallium nitride al0.05-0.96ga0.04-0.95n
        (metalorg. VPE of films and superlattices and
        characterization)
     ANSWER 4 OF 7 HCA COPYRIGHT 2003 ACS
L41
           Aluminum nitride-silicon carbide solid solutions grown by
129:142833
     plasma-assisted, gas-source molecular beam epitaxy. Kern,
     R. S.; Rowland, L. B.; Tanaka, S.; Davis, R. F. (Department of Materials Science and Engineering, North Carolina State University,
     Raleigh, NC, 27695-7907, USA). Journal of Materials Research,
     13(7), 1816-1822 (English) 1998. CODEN: JMREEE. ISSN: 0884-2914.
     Publisher: Materials Research Society.
     Solid solns. of Al nitride (AlN) and Si carbide (SiC) were grown at
AB
     900-1300.degree. on vicinal .alpha. (6H)-SiC(0001) substrates by
     plasma-assisted, gas-source MBE. Under specific processing
     conditions, films of (AlN) \times (SiC) 1-x with 0.2 .ltoreq. x
     .ltoreq. 0.8, as detd. by Auger electron spectrometry (AES), were
     deposited. RHEED was used to det. the cryst. quality, surface
     character, and epilayer polytype. Anal. of the resulting surfaces
     was also performed by SEM. High-resoln. TEM (HRTEM) revealed that
     monocryst. films with x .gtoreq. 0.25 had the wurtzite (2H) crystal structure; however, films with x < 0.25 had
     the zincblende (3C) crystal structure.
IT
     128515-75-3, Aluminum silicon carbide nitride
     (Alo.3Si0.7C0.7N0.3) 136479-14-6, Aluminum silicon carbide
     nitride (Al0.8Si0.2C0.2N0.8) 146640-20-2, Aluminum silicon
     carbide nitride (Al0.2Si0.8C0.8N0.2) 210482-81-8, Aluminum
     silicon carbide nitride (Al0.2-0.8Si0.2-0.8C0.2-0.8N0.2-0.8)
        (plasma-assisted MBE and characterization of)
RN
     128515-75-3 HCA
     Aluminum silicon carbide nitride (Al0.3Si0.7C0.7N0.3) (9CI) (CA
CN
     INDEX NAME)
  Component
                                           Component
```

Registry Number

N	0.3	17778-88-0
C	0.7	7440-44-0
Si	0.7	7440-21-3
Al	0.3	7429-30-5

RN 136479-14-6 HCA

CN Aluminum silicon carbide nitride (Al0.8Si0.2C0.2N0.8) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	 +====================================	Registry Number
N	0.8	17778-88-0
C	0.0	7440-44-0
Si	0.2	7440-21-3
Al	0.8	7429-90-5

RN 146640-20-2 HCA

CN Aluminum silicon carbide nitride (Al0.2Si0.8C0.8N0.2) (9CI) (CA INDEX NAME)

Component	Ratio	Component
		Registry Number
=======================================	+======================================	+======================================
N	0.2	17778 - 88 - 0
C	0.8	7440-44-0
Si	0.8	7440-11-3
Al	0.2	7429-90-5

RN 210482-81-8 HCA

CN Aluminum silicon carbide nitride (Al0.2-0.8Si0.2-0.8C0.2-0.8N0.2-0.8) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==========	+======================================	-==============
N	0.2 - 0.8	17778-88-0
C	0.2 - 0.8	7440-44-0
Si	0.2 - 0.8	7440-21-3
Al	0.2 - 0.8	7429-90-5

- CC 75-1 (Crystallography and Liquid Crystals)
- IT Molecular beam epitaxy

(plasma-assisted; of aluminum nitride-silicon carbide solid solns.)

128515-75-3, Aluminum silicon carbide nitride (Al0.3Si0.7C0.7N0.3) 136479-14-6, Aluminum silicon carbide nitride (Al0.8Si0.2C0.2N0.8) 146640-20-2, Aluminum silicon carbide nitride (Al0.2Si0.8C0.8N0.2) 210482-81-8, Aluminum silicon carbide nitride (Al0.2-0.8Si0.2-0.8C0.2-0.8N0.2-0.8) (plasma-assisted MBE and characterization of)

ANSWER 5 OF 7 HCA COPYRIGHT 2003 ACS

119:128691 Solid solutions of aluminum nitride and silicon carbide grown by plasma-assisted, gas-source molecular beam epitaxy.

Kern, R. S.; Rowland, L. B.; Tanaka, S.; Davis, R. F. (Dep. Mater. Sci. Eng., North Carolina State Univ., Raleigh, NC, 27695-7907, USA). Journal of Materials Research, 8(7), 1477-80 (English) 1993. CODEN: JMREEE. ISSN: 0884-2914. Solid solns. of Al nitride (AlN) and Si carbide (SiC), the only

AΒ intermediate phases in their resp. binary systems, were grown at 1050.degree. on .alpha.(6H)-SiC(0001) substrates cut 3-4.degree. off-axis toward [11.hivin.20] using plasma-assisted, gas-source MBE. A film having the approx. compn. of (AlN)0.3(SiC)0.7, as detd. by Auger spectrometry, was selected for addnl. study and is the focus of this note. The film was monocryst. with the wurtzite (2H) crystal structure.

111409-04-2, Aluminum silicon carbide nitride ΙT (al0-1si0-1c0-1n0-1) 128515-75-3, Aluminum silicon carbide nitride (al0.3si0.7c0.7n0.3)

(epitaxy of, plasma-assisted gas-source mol.-beam)

111409-04-2 HCA RN

CNAluminum carbide nitride silicide (Al0-1(C,N,Si)) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0 - 1	17778-88-0
C	0 - 1	7440-44-0
Si	0 - 1	7440-21-3
Al	0 - 1	7429-90-5

RN 128515-75-3 HCA

Aluminum silicon carbide nitride (Al0.3Si0.7C0.7N0.3) (9CI) (CA  $\mathbb{C}N$ INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	0.3	17778-88-0
C	0.7	7440-44-0
Si	0.7	7440-21-3
Al	0.3	7429-90-5

CC 75-1 (Crystallography and Liquid Crystals)

epitaxy aluminum silicon carbide nitride plasma

IΤ Epitaxy

ST

(mol.-beam, of aluminum silicon carbide nitride, plasma-assisted qas-source)

ΙT 111409-04-2, Aluminum silicon carbide nitride (al0-1si0-1c0-1n0-1) 128515-75-3, Aluminum silicon carbide nitride (al0.3si0.7c0.7n0.3)

(epitaxy of, plasma-assisted gas-source mol.-beam)

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L41 ANSWER 6 OF 7 HCA COPYRIGHT 2003 ACS
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- 118:244816 Growth of silicon carbide and silicon carbide-aluminum nitride solid solution by container-free liquid phase epitaxy. Dmitriev, Vladimir; Cherenkov, Arthur (A.F. Ioffe Inst., 26 Polytech. St., St. Petersburg, 194021, Russia). Journal of Crystal Growth, 128(1-4), 343-8 (English) 1993. CODEN: JCRGAE. ISSN: 0022-0248.
- SiC and SiC-AlN solid soln. were grown by container-free lig. phase AB epitaxy (CFLPE) from the Si melt suspended in a high frequency electromagnetic field. Substrate temp. was 1450-1700.degree.. The substrates were EH-SiC crystals with a {0001} basal-plane orientation. Al (acceptor) and N (donor) were used as impurities. Growth rate of 6H-SiC layers was controlled in the range of 0.02 to 2 .mu.m/min. Layers were single crystal. The concn. Nd-Na was varied in the range of 8.times.1015 to 1.times.1019 cm-3. For p-type layers, Al concn. was controlled from 1.times.1018 to 2.times.1020 cm-3. Heteroepitaxial 3C-SiC layers were grown on 6H-SiC substrates from the liq. state. Min. half-width of the x-ray rocking curve of 3C-SiC layer was 11.5 arc sec. A red-light-emitting diode was fabricated based on a 3C-SiC/6H-SiC p-n heterojunction. Single crystal SiC-AlN solid soln. layers with AlN concn. up to 10 mol% were grown by CFLPE.
- IT 147787-32-4, Aluminum silicon carbide nitride (Al0-0.1Si0.9-1C0.9-1N0-0.1)

(epitaxy of, container-free liq.-phase)

RN 147787-32-4 HCA

CN Aluminum silicon carbide nitride (Al0-0.1Si0.9-1C0.9-1N0-0.1) (9CI) (CA INDEX NAME)

Component	Ratio	Component   Registry Number
=========	+==============	+================
N	0 - 0.1	17778-38-0
C	0.9 - 1	7440-44-0
Si	0.9 - 1	7440-21-3
Al	0 - 0.1	7429-90-5

- CC 75-1 (Crystallography and Liquid Crystals: Section cross-reference(s): 73, 76
- IT Epitaxy

(liq.-phase, of silicon carbide and silicon carbide-aluminum nitride solid soln., container-free)

- TT 7429-90-5, Aluminum, properties 7727-37-9, Nitrogen, properties (epitaxy and properties of silicon carbide doped with)
- IT 147787-32-4, Aluminum silicon carbide nitride (Al0-0.1Si0.9-1C0.9-1N0-0.1)

(epitaxy of, container-free liq.-phase)

IT 409-21-2, Silicon carbide sic, properties (epitaxy of, container-free liq.-phase)

- L41 ANSWER 7 OF 7 HCA COPYRIGHT 2003 ACS
- 115:61109 Silicon carbide-aluminum nitride solid solutions grown by the containerless liquid-phase epitaxy. Dmitriev, V. A.; Elfimov, L. B.; Lin'kov, I. Yu.; Morozenko, Ya. V.; Nikitina, I. P.; Chelnokov, V. E.; Cherenkov, A. E.; Chernov, M. A. (USSR). Pis'ma v Zhurnal Tekhnicheskoi Fiziki, 17(6), 50-3 (Russian) 1991. CODEN: PZTFDD. ISSN: 0320-0116.
- AB The solid solns. (SiC)1-x(AlN)x on SiC-6H substrate were grown by liq.-phase **epitaxy**. The distribution of elements was analyzed by Auger spectroscopy. The obtained **layers** were monocryst. and the cathodoluminescence of the system with x = 0.07 was recorded.
- IT 135021-79-3, Aluminum silicon carbide nitride (Al0.07Si6.93C0.93N0.07)

  (epitaxy and cathodoluminescence of)
- RN 135021-79-3 HCA
- CN Aluminum silicon carbide nitride (Al0.07Si0.93C0.93N0.07) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+====================================	+======================================
N	0.07	17778-38-0
C	0.93	7440-44-0
Si	0.93	7440-21-3
Al	0.07	7429-90-5

- CC 75-1 (Crystallography and Liquid Crystals)
  - Section cross-reference(s): 76
- ST silicon carbide aluminum nitride solid soln; liq phase epitaxy soln; cathodo luminescence solid soln
- IT Epitaxy
  - (liq.-phase, of aluminum nitride-silicon carbide solid solns.)
- - (epitaxy and cathodoluminescence of)
- IT 409-21-2, Silicon carbide, properties 24304-00-5, Aluminum nitride (liq.-phase epitaxy and cathodoluminescence of)

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- L42 ANSWER 1 OF 9 HCA COPYRIGHT 2003 ACS
- TI Si-B-C-N Ceramic Precursors Derived from Dichlorodivinylsilane and Chlorotrivinylsilane. 1. Precursor Synthesis
- L42 ANSWER 2 OF 9 HCA COPYRIGHT 2003 ACS
- TI Novel silicon-boron-carbon-nitrogen materials thermally stable up to 2200.degree.C
- L42 ANSWER 3 OF 9 HCA COPYRIGHT 2003 ACS
- TI Correlation of boron content and high temperature stability in

# Si-B-C-N ceramics II

- L42 ANSWER 4 OF 9 HCA COPYRIGHT 2003 ACS
- TI Ceramic fibers for matrix composites in high-temperature engine applications
- L42 ANSWER 5 OF 9 HCA COPYRIGHT 2003 ACS
- TI Plastic forming of preceramic polymers
- L42 ANSWER 6 OF 9 HCA COPYRIGHT 2003 ACS
- TI Study of multicomponent nitrides and preparation of nitride powders and materials
- L42 ANSWER 7 OF 9 HCA COPYRIGHT 2003 ACS
- TI Polymeric silylcarbodiimides novel route to Si-C-N ceramics
- L42 ANSWER 8 OF 9 HCA COPYRIGHT 2003 ACS
- TI Synthesis, Characterization, and Ceramic Conversion Reactions of Borazine/Silazane Copolymers: New Polymeric Precursors to SiNCB Ceramics
- L42 ANSWER 9 OF 9 HCA COPYRIGHT 2003 ACS
- TI Synthesis, characterization, and ceramic conversion reactions of borazine-modified hydridopolysilazanes: new polymeric precursors to silicon nitride carbide boride (SiNCB) ceramic composites

### => d 142 2 cbib abs hitstr hitind

- L42 ANSWER 2 OF 9 HCA COPYRIGHT 2003 ACS
- 135:375291 Novel silicon-boron-carbon-nitrogen materials thermally stable up to 2200.degree.C. Wang, Zhi-Chang; Aldinger, Fritz; Riedel, Ralf (Department of Chemistry, Northeastern University, Shenyang, 110006, Peop. Rep. China). Journal of the American Ceramic Society, 84(10), 2179-2183 (English) 2001. CODEN: JACTAW. ISSN: 0002-7820. Publisher: American Ceramic Society.
- Three novel Si-C-B-N ceramic compns., namely Si2.9B1.0C14N2.3, AΒ Si3.9B1.0C11N3.2 and Si5.3B1.0C19N3.4, were synthesized using the polymer-to-deramic transformation of the polyorganoborosilazanes [B(C2H4Si(Ph)NH)3]n, [B(C2H4Si(CH3)NH)2-(C2H4Si(CH3)N(SiH2Ph))]n, and [B(C2H4Si:CH3)-N(SiH2Ph))3]n (Ph is C6H5), at 1050.degree.C in argon. The Si-B-C-N ceramics exhibited significant stability with respect to compn. and mass change at 1000-3200.degree.C, including isothermal annealing of the samples at the final temp. for 30 min in argon. The mass loss rate at 2200.degree. Twas as low as 1.4 wt%.entdot.h-1 for Si5.3B1.0C19N3.4, 1.7 wt%.entdot.n-1 for Si2.9B1.0C14N2.9, and 2.4 wt%.cntdot.h-1 for Si3.9B1.0C11N3.2. The measured amt. of mass loss rate was comparable to that of pure SiC materials. As cryst. phases, .beta.-Si3N4 and .beta.-SiG were found exclusively in the samples annealed at 2200.degree.C at 0.1 MPa in argon. For thermodn. reasons, .beta.-Si3N4 should have decompd. into the elements silicon and nitrogen at that particular temp. and

gas pressure. However, the presence of .beta.-Si3N4 in our materials indicated that carbon and boron kinetically stabilized the  ${\tt Si3N4}$ -based compn.

339570-31-9P, Boron carbide nitride silicide (BC11N3.2Si3.9)
374680-36-1P, Boron carbide nitride silicide (BC19N3.4Si5.3)
374680-38-3P, Boron carbide nitride silicide (BC14N2.9Si2.9)
(ceramics; polyorganoborosilazane conversion prepn. and properties of silicon boron carbonitride ceramics thermally stable up to 2200.degree.C)

RN 339570-31-9 HCA

CN Boron carbide nitride silicide (BC11N3.2Si3.9) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	3.2	17778-88-0
C	11	7440-44-0
В	1	7440-42-8
Si	3.9	7440-01-3

RN 374680-36-1 HCA

CN Boron carbide nitride silicide (BC19N3.4Si5.3) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
=======================================	+======================================	+======================================
N	3.4	17778-88-0
C	19	7440-44-0
3	1	7440-42-8
Si	5.3	7440-21-3

RN 374680-38-3 HCA

CN Boron carbide nitride silicide (BC14N2.9S12.9) (9CI) (CA INDEX NAME)

Component	Ratio	Component Registry Number
==========	+=============	+======================================
N	2.9	17778-88-0
C	14	7440-44-0
В	1	7440-42-8
Si	2.9	7440-21-3

IT 144043-05-0D, Poly[imino(ethenylsilylene)], branched boron
derivs. 162124-80-3D, Poly[imino(ethenylmethylsilylene)],
 branched boron derivs.

(precursor; polyorganoborosilazane conversion prepn. and properties of silicon boron carbonitride ceramics thermally stable up to 2200.degree.C)

RN 144043-05-0 HCA

CN Poly[imino(ethenylsilylene)] (9CI) (CA INDEX NAME)

CH CH2

NH SiH

n

RN 162124-80-3 HCA

CN Poly[imino(ethenylmethylsilylene)] (9CI) (CA INDEX NAME)

NH Si CH CH2

Me

n

CC 57-2 (Ceramics)

Section cross-reference(s): 38

- IT 339570-31-9P, Boron carbide nitride silicide (BC11N3.2Si3.9)
  - 374680-36-1P, Boron carbide nitride silicide (BC19N3.4Si5.3)
  - 374680-38-3P, Boron carbide nitride silicide (BC14N2.9Si2.9)

(ceramics; polyorganoborosilazane conversion prepn. and properties of silicon boron carbonitride ceramics thermally stable up to 2200.degree.C)

IT 144043-05-0D, Poly[imino(ethenylsilylene)], branched boron derivs. 156938-37-3 162124-80-3D,

Poly[imino(ethenylmethylsilylene)], branched boron derivs.

261921-89-5 261921-90-8 303015-36-3 303015-46-5 (precursor; polyorganoborosilazane conversion prepn. and properties of silicon boron carbonitride ceramics thermally stable up to 2200.degree.C)